

AURORA



Argo 8x8

2022 PARTS MANUAL

Aurora 800/850/950 SX

Aurora 800/850/950 SX Huntmaster

Aurora 850/950 SX

Aurora 800/850/950 SX Responder

Aurora Bigfoot MX8

Foreword

ODG has prepared this parts manual for the Aurora models to assist both qualified mechanics and vehicle owners in ordering correct, quality replacement ARGO parts. For the most current parts manual contact your dealer or visit our website at www.argoxtv.com.

Proper and regular service, and replacing old, worn or broken parts with the correct ARGO replacement parts, are both essential to prolonging the life of the ARGO. Please refer to this parts manual and/or our website www.argoxtv.com before ordering any replacement part.

All information contained in this Aurora Parts Manual is based on the latest product specification available at time of release. If your Aurora differs from the specifications contained in this manual, contact your dealer for the most current information.

ODG reserves the right to alter specifications on the Aurora models at any time, without obligation or prior notification.

Reproduction of this Aurora Parts Manual, in whole or in part, is prohibited without prior written permission from Ontario Drive & Gear Limited.

Vehicle Identification

Aurora - 2022 Serial Nos... last 5 digits of V.I.N.

Explanation of Parts Manual Format

Ref	- Reference number between assembly diagram and component parts list
Part No.	- Argo replacement part number for identification and re-ordering
Description	- Part description for identification and re-ordering
Qty	- Indicates the quantity of a part used in an assembly

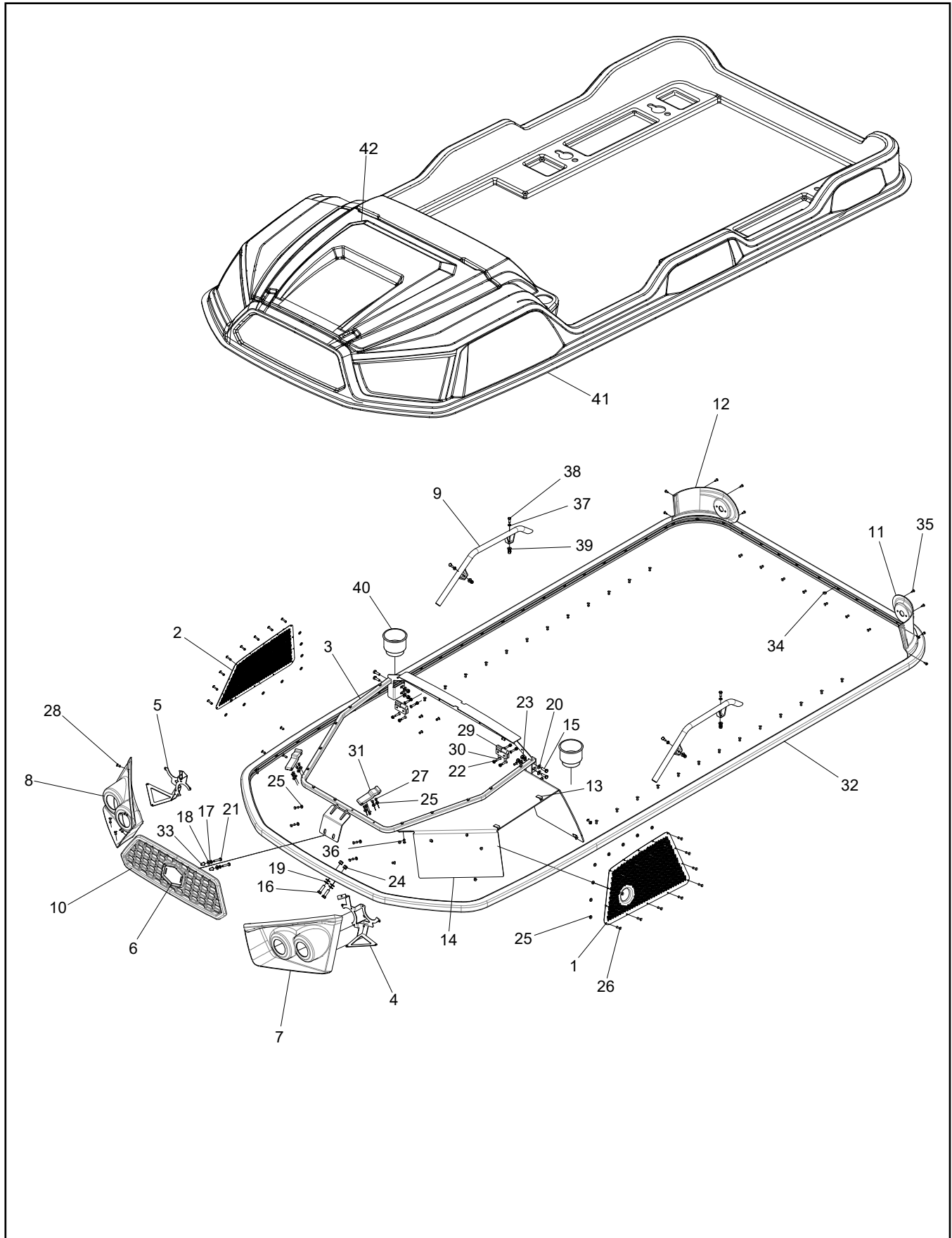


Using the Parts Manual

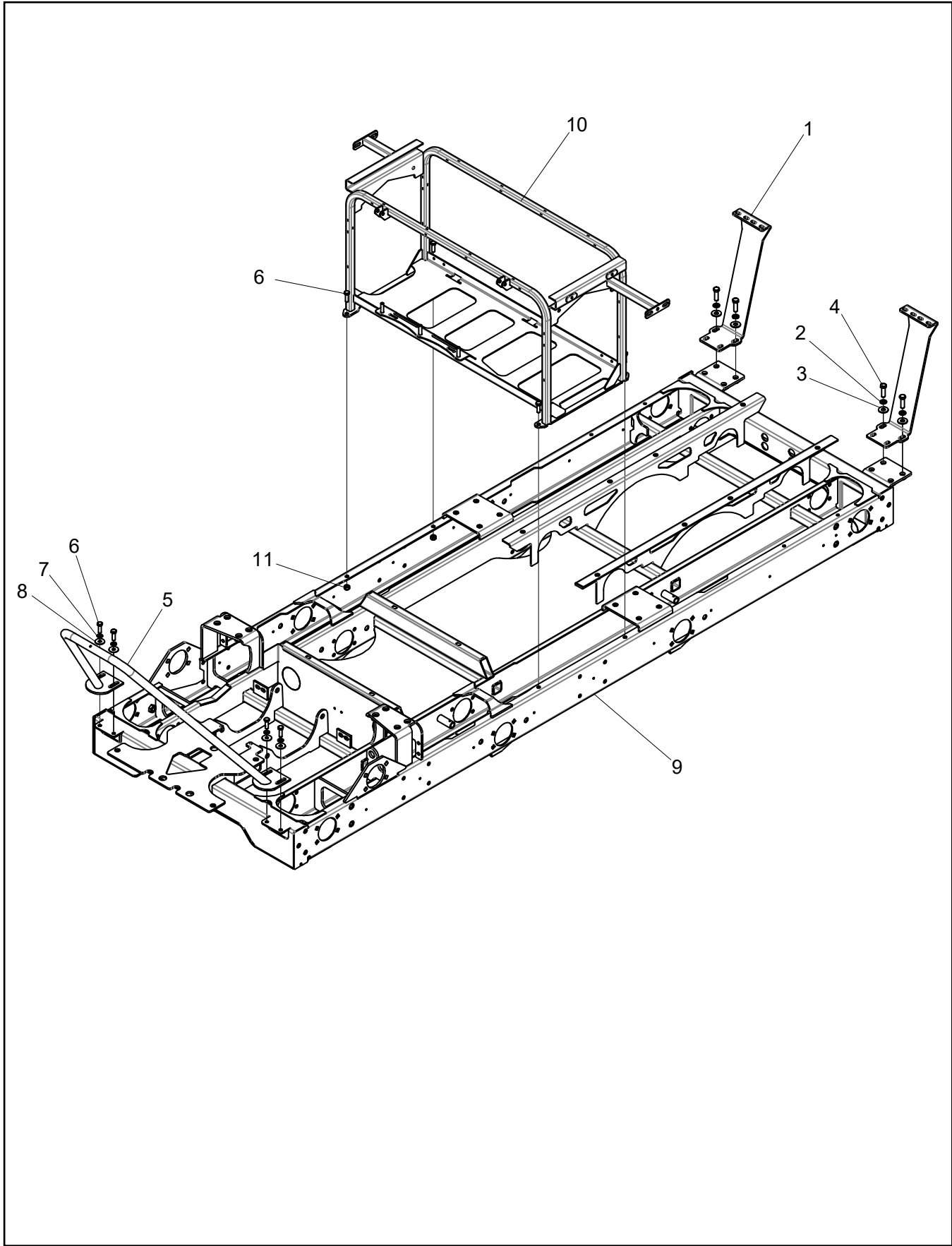
1. Find the major vehicle assembly in the Table of Contents on this page, and turn to that section.
2. Locate the part in the illustration that you wish to order.
3. Refer to the parts list in that section.
4. Find the correct part number (Part No.), part description (Description) and correct quantity (Qty).
5. Use *only* this information to order ARGO replacement parts. **DO NOT** attempt to order a replacement part by reference number or page number.

Table of Contents

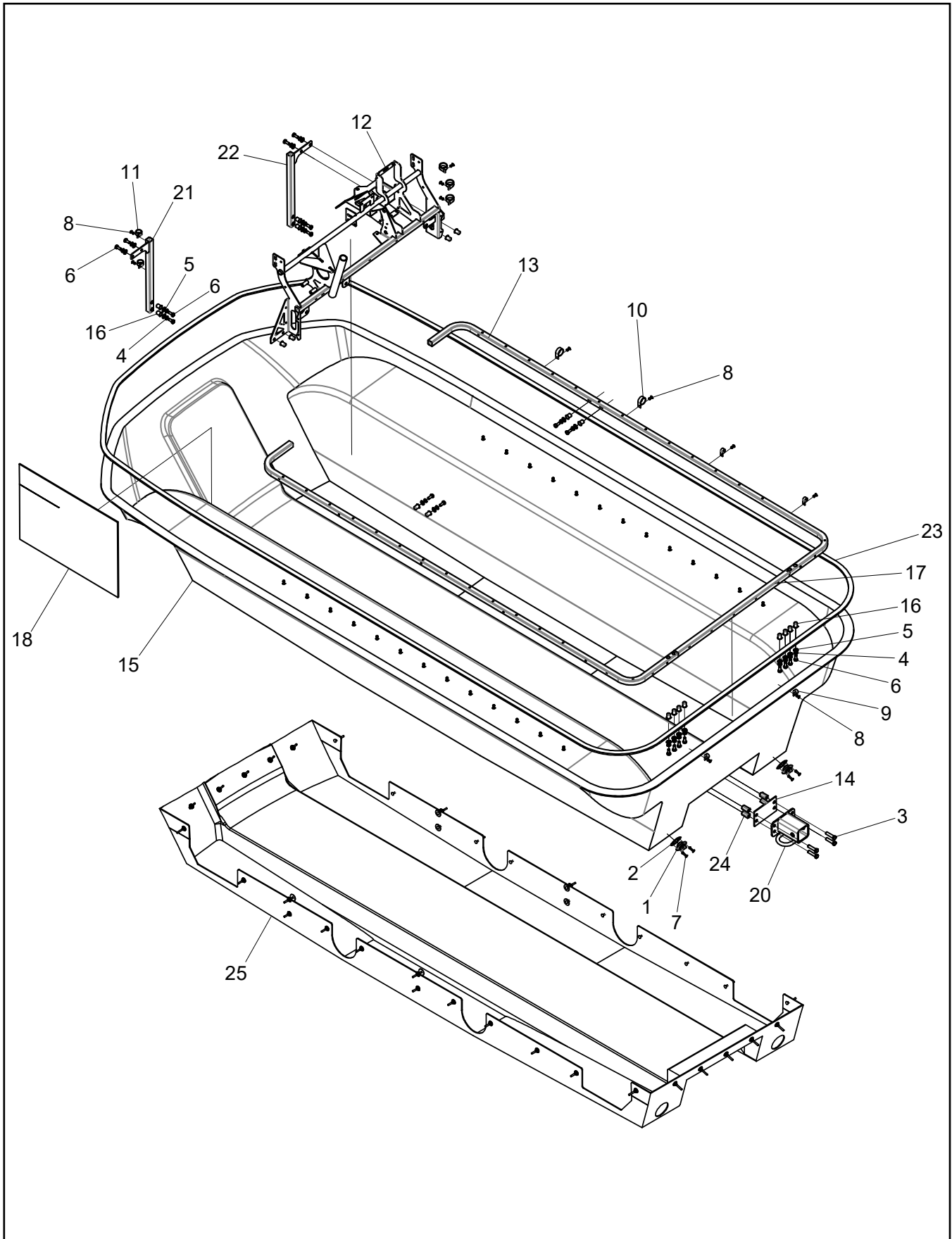
Foreword	i
Vehicle Identification.....	i
Using the Parts Manual	ii
1.0 Upper Body	4
2.0 Chassis.....	6
3.0 Lower Body	8
4.0 Covers	10
4.1 Covers - ROPS.....	12
5.0 Axle & Driveline	14
6.0 Fuel System	16
6.1 Fuel System 800	18
7.0 Intake System	20
7.1 Intake System 800	21
8.0 Exhaust System	22
8.1 Exhaust System 800	23
9.0 Wheel - Mud Tire	24
9.1 Wheel - Steel Beadlock	25
9.2 Wheel - Aluminum Beadlock	26
9.3 Wheel - Steel.....	27
10.0 Seat - Rear	28
10.1 Seat - Front	30
10.2 Seat - Side.....	31
10.3 Front Seat - Responder.....	32
10.4 Rear Seat - Responder	34
11.0 Steering & Brakes	36
12.0 Clutch	38
13.0 Transmission, Cable FNR	40
13.1 Transmission Sub-Assys (6.2).....	42
13.2 Transmission Sub-Assys (8.1).....	44
13.3 Transmission & Controls	46
14.0 Engine - B&S 33HP.....	48
14.1 Engine - Kawasaki 31HP.....	50
14.2 Engine - B&S 40HP.....	52
15.0 Labels	54
15.1 Decals	55
15.2 Decals - MX8.....	56
15.3 Labels, By Region	58
16.0 Electrical	60
16.1 Main Wire Harness - Schematic.....	62



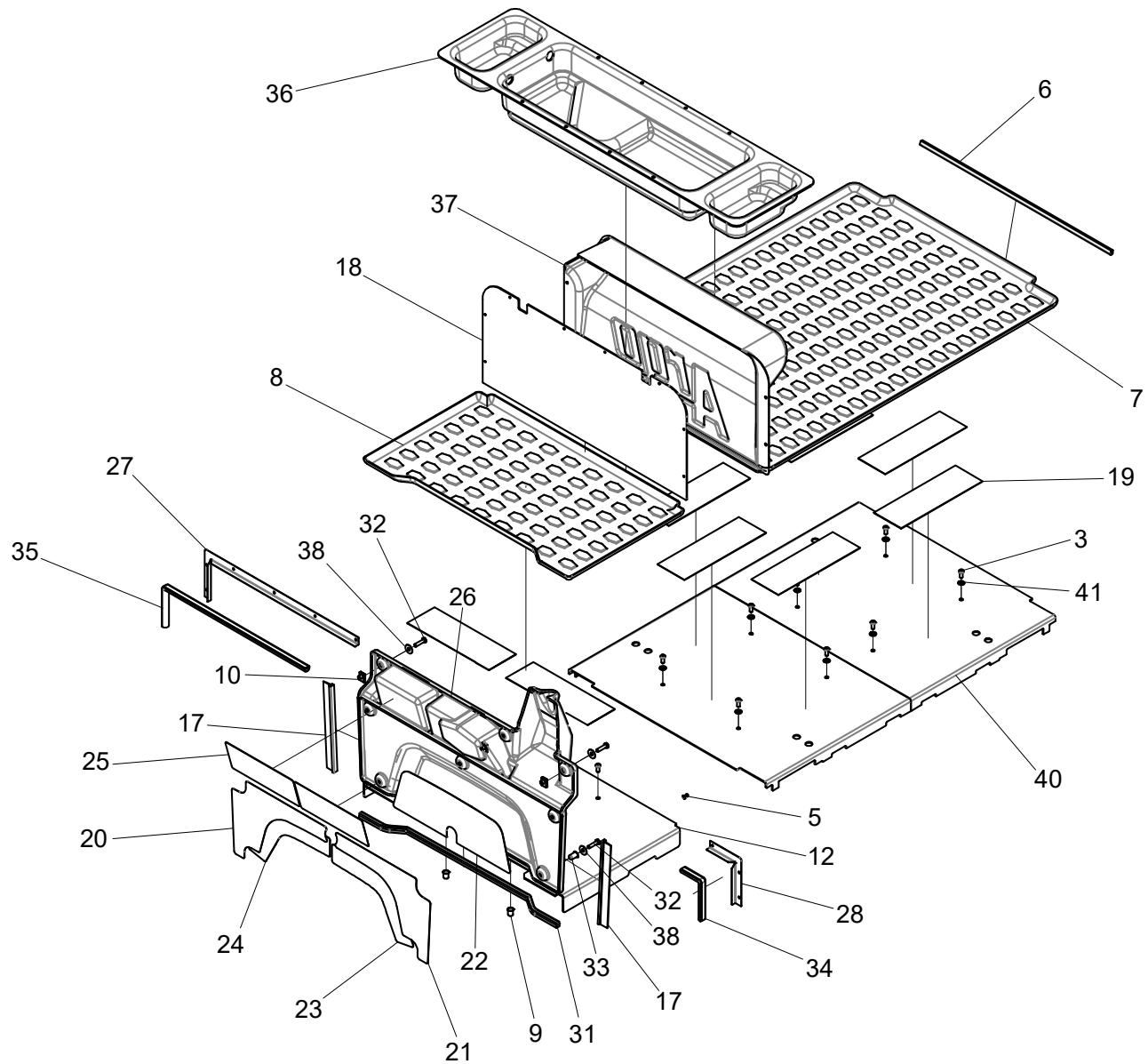
Ref.	Qty.	Part #	Description
1	1	700-0432	SCREEN, EXHAUST
2	1	700-0433	SCREEN, INTAKE
3	1	300-0019	WLDT, HOOD FRAME
4	1	300-0104	MOUNT, LEFT HEADLIGHT
5	1	300-0105	MOUNT, RIGHT HEADLIGHT
6	1	10542C	WLDT, LOGO PLATE
7	1	700-0004	BEZEL, HEAD LIGHT - LEFT
8	1	700-0005	BEZEL, HEAD LIGHT - RIGHT
9	2	700-0070	HANDRAIL WLDT, FRONT
10	1	10217C	PANEL, GRILLE
11	1	10220C	BUCKET, LIGHT - LR
12	1	10221C	BUCKET, LIGHT - RR
13	3	300-0239	BRACKET, HEAT SHIELD
14	1	400-0040	SHIELD, UPPER HEAT
15	4	103-06	HHCS 5/16-18x1.0 GR5 ZINC
16	2	103-34	HHCS 3/8-16x1.25 GR5 ZINC
17	2	108-03	LOCKWASHER 1/4 SPLIT RING ZNC
18	2	108-08	WASHER .28x.62x.07 ZINC
19	4	108-15	WASHER .42x.81x.05 ZINC
20	8	108-24	WASHER .34x.70x.06 ZINC
21	2	112-90	HHCS 1/4-20x1.5" GR5 ZN
22	8	112-115	LOCKNUT, NYLON M6x1 ZN
23	4	117-127	LOCKNUT, NYLON 5/16-18 ZP
24	2	117-128	LOCKNUT, NYLON 3/8-16 ZP
25	109	120-04	WASHER .19x.50x.08 ZINC
26	109	120-09	RIVET - 3/16 x 1.0 BLACK
27	8	120-11	RIVET, 5/32 x .157-.472
28	67	120-13	RIVET - 3/16 x 3/4 BLACK
29	2	200-0003	HINGE, BARREL - REMOVABLE
30	8	200-0007-025	FHCS, M6x1.0x25 GR10.9 BNZ
31	2	602-56	LATCH, HOOD - SOFT DRAW
32	1	801-05	BUMPER, VINYL - 8X8
33	2	10055A003	INSERT NUT, 1/4-20 UNC
34	40	10092A004	WASHER, FINISHING - #10
35	12	103-48	T/S PAN HD PHIL #10x5/8 A BLK
36	5	120-14	RIVET - 3/16 x 5/8 BLACK
37	4	108-105	LOCKWASHER, 1/4 SPLIT, BLK ZN
38	4	112-04	HHCS 1/4-20x3/4 GR5 ZINC
39	4	117-53	NUT, JACK 1/4-20 8L-JNS ZINC
40	2	700-0234	CUP HOLDER INSERT - LARGE
41	1	700-0001-BLK	UPPER BODY, 8X8 - BLACK
	1	700-0001-ORG	UPPER BODY, 8X8 - ORANGE
	1	700-0001-TUN	UPPER BODY, 8X8 - TUNDRA
	1	700-0001-PRC	UPPER BODY, 8X8 - TRUE TIMBER PRAIRIE
	1	700-0001-RED	UPPER BODY, 8X8 - RED
42	1	700-0002-BLK	PANEL, HOOD - BLACK
	1	700-0002-ORG	PANEL, HOOD - ORANGE
	1	700-0002-TUN	PANEL, HOOD - TUNDRA
	1	700-0002-PRC	PANEL, HOOD - TRUE TIMBER PRAIRIE
	1	700-0002-RED	PANEL, HOOD - RED



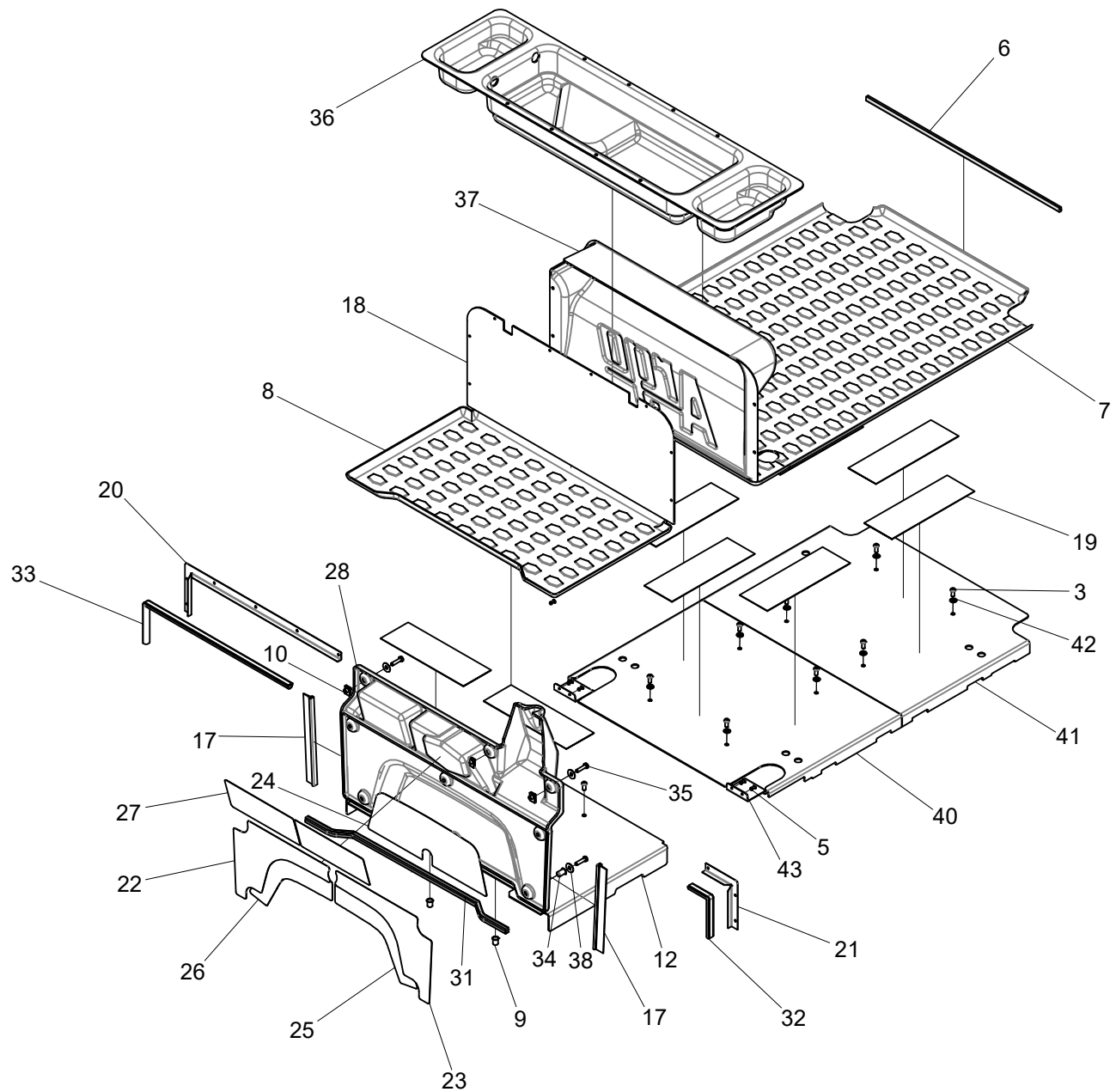
Ref.	Qty.	Part #	Description
1	2	300-0142	BRACKET, REAR HOOP
2	4	108-06	LOCKWASHER 3/8 SPLIT-RING ZN
3	4	108-26	WASHER .43x1.02x.09 ZINC
4	4	103-34	HHCS 3/8-16x1.25 GR5 BNZ
5	1	300-0074	WLDT, WINCH HOOP
6	8	103-06	HHCS 5/16-18x1.0 GR5 ZINC
7	4	108-05	LOCKWASHER 5/16 SPLIT-RING BNZ
8	4	108-12	WASHER .34x1.00x.06 ZINC
9	1	300-1034	CHASSIS, AURORA 8X8
10	1	300-1095	SEAT FRAME WLDT, FRONT
11	4	117-127	LOCKNUT, NYLON 5/16-18 ZP



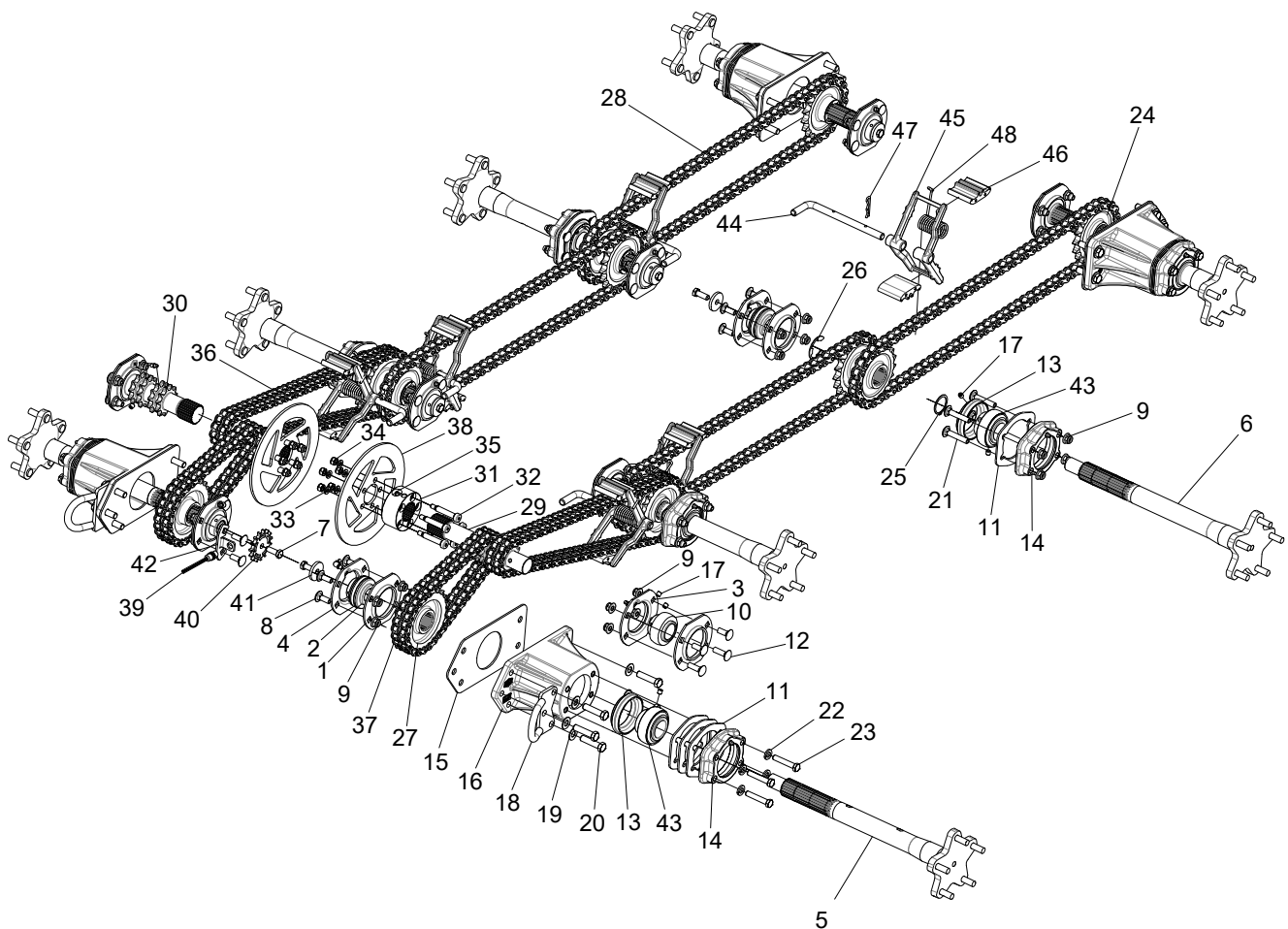
Ref.	Qty.	Part #	Description
1	2	100-107	PLUG, DRAIN-FLANGED
		100-115	DRAIN PLUG (MALE) C/W O-RING
2	2	100-114	GASKET, DRAIN PLUG
3	4	103-61	HHCS 3/8-24x1.5 GR5 ZINC
4	20	108-05	LOCKWASHER 5/16 SPLIT-RING BNZ
5	20	108-24	WASHER .34x.70x.06 ZINC
6	20	112-01	HHCS 5/16-18x3/4 GR5 ZINC
7	4	120-09	RIVET - 3/16 x 1.0 BLACK
8	37	120-13	RIVET - 3/16 x 3/4 BLACK
9	4	126-93	CLAMP, NYLON WIRE - 1/2" ID
10	5	127-24	CLAMP, NYLON - 1" ID
11	2	127-287	CLAMP, NYLON, 3/4 ID
12	1	300-1044	WLDT, DASH SUPPORT
13	2	300-0026	TUBE, UPPER HOOP - 8X8
14	1	616-20	GASKET, REAR HITCH
15	1	801-50	BODY, LOWER - AVENGER
16	20	10055A001	INSERT NUT, 5/16-18 UNC
17	1	10209C	REAR TUBE
18	1	700-0471	INSULATION, LOWER BODY
20	1	300-0079	HITCH, RECEIVER
21	1	300-0208	WLDT, LOWER DASH SUPPORT - LEFT
22	1	300-0216	WLDT, LOWER DASH SUPPORT - RIGHT
23	1	200-0001-323	PVC FOAM TAPE, 1/4" x 3/4" x 323"
24	4	200-0172-001	NUT, COUPLING - 3/8-16 x 1-1/8"
25	1	863-13	SKID PLATE, 8x8 & HARDWARE



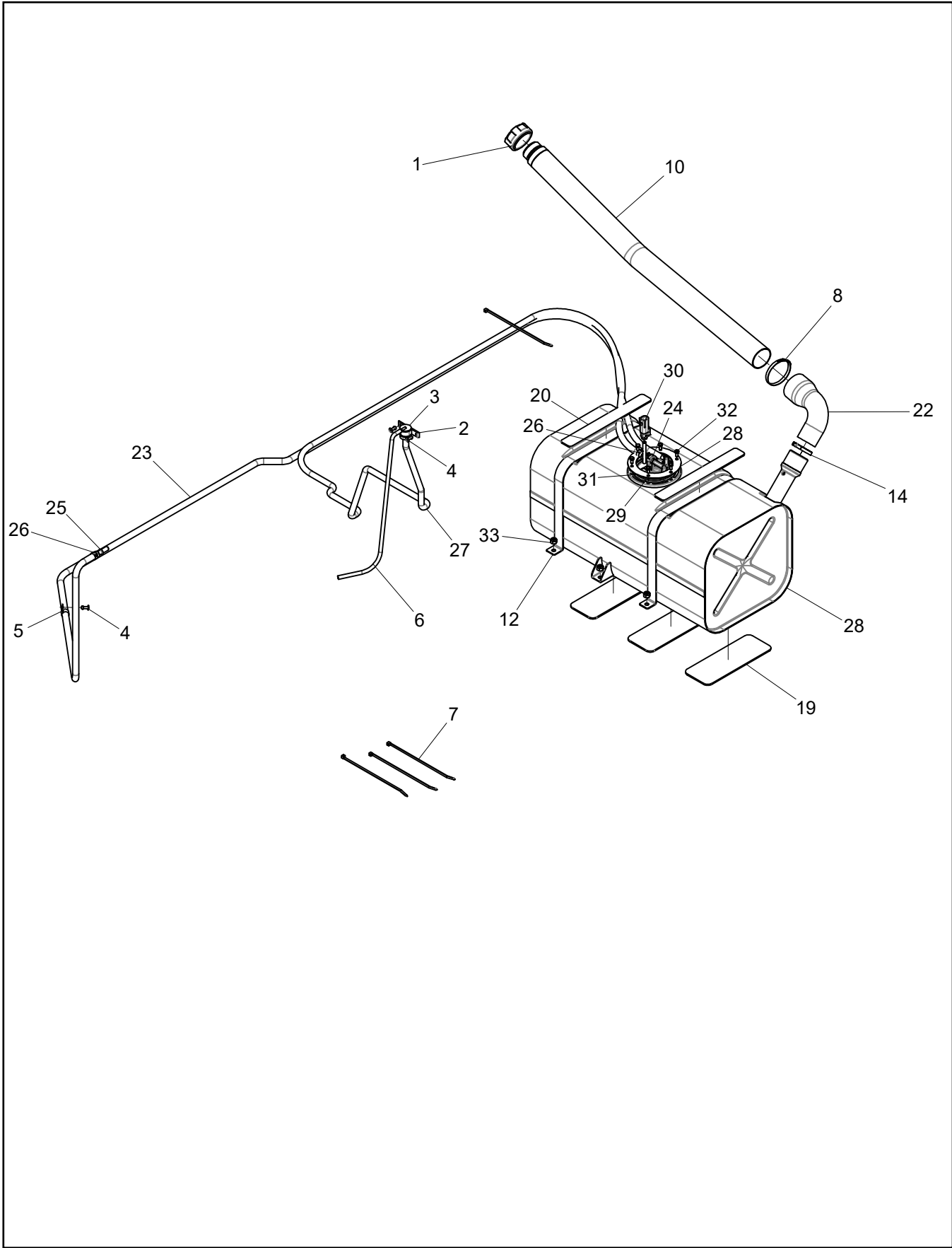
Ref.	Qty.	Part #	Description
3	12	112-276	BHCS, 5/16-18 x0.75
5	12	120-13	RIVET - 3/16 x 3/4 BLACK
6	1	601-09	TRIM, VINYL - 28"
7	1	10052C	REAR FLOOR MAT
8	1	10053C	MAT, FRONT - FLAT FLOOR
9	4	10055A001	INSERT NUT, 5/16-18 UNC
10	3	10056A006	UNUT, 5/16-18 x .025-.150 PH
12	1	10200C	PLATE, FLOOR - FRONT
17	2	10304C011	FLAP SEAL 90 DEGREE - 10.75"
18	1	10315C	FUEL TANK COVER
19	8	10321C	GRIP TAPE 12"
20	1	700-0466	INSULATION, FIREWALL-RH
21	1	700-0467	INSULATION, FIREWALL-LH
22	1	700-0468	INSULATION, FIREWALL-CENTER
23	1	700-0470	INSULATION, FIREWALL-CENTER LH
24	1	700-0469	INSULATION, FIREWALL-CENTER RH
25	2	700-0472	INSULATION, FIREWALL-4X10
26	1	700-0066	PANEL, FIREWALL
27	1	700-0050	TRIM, FIREWALL - RIGHT
28	1	700-0064	TRIM, FIREWALL - LEFT
31	1	200-0025-030	SEAL, 90 DEG BULB - 0.43 DIA X 30
32	5	103-38	HHCS 5/16-18x1.25 GR5 ZINC
33	2	10055A011	INCT, 5/16-18x0.150-0.312 ZN
34	1	849-176-008	WEATHERSEAL-D STRIP W/ADH BACK x 8"
35	1	849-176-026	WEATHERSEAL-D STRIP W/ADH BACK x 26"
36	1	700-0374	TRAY,STORAGE-SEAT
37	1	700-0375	COVER, REAR
38	5	108-12	WASHER .34x1.00x.06 ZINC
40	2	300-1102	PANEL, FLOOR - REAR
41	8	200-0019-034	WASHER, FLAT 0.344x0.688x0.062-THRU HARD BNZ



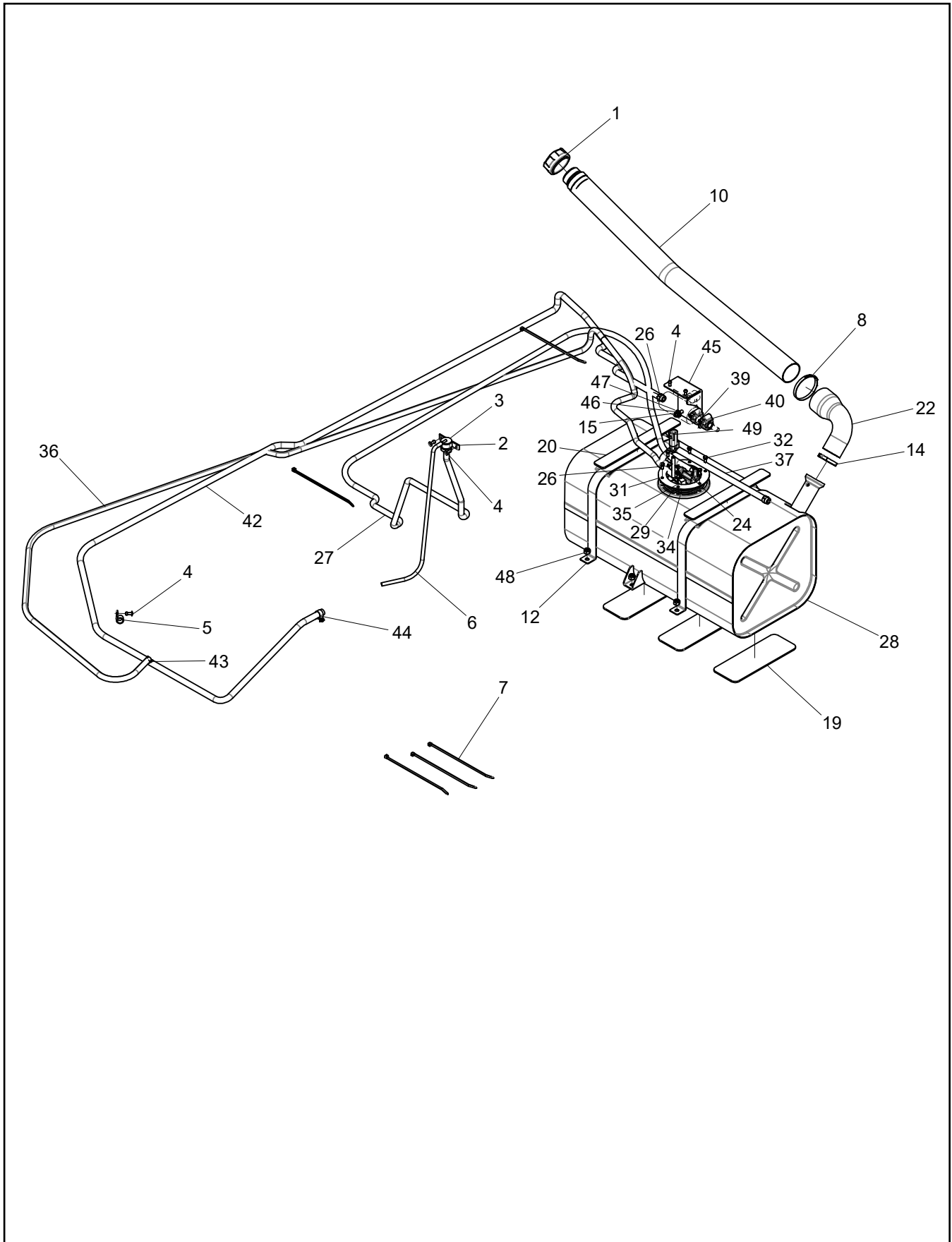
Ref.	Qty.	Part #	Description
3	12	112-276	BHCS, 5/16-18 x0.75
5	16	120-13	RIVET - 3/16 x 3/4 BLACK
6	1	601-09	TRIM, VINYL - 28"
7	1	700-0354	FLOOR MAT, ROPS - REAR
8	1	10053C	MAT, FRONT - FLAT FLOOR
9	4	10055A001	INSERT NUT, 5/16-18 UNC
10	3	10056A006	UNUT, 5/16-18 x .025-.150 PH
12	1	10200C	PLATE, FLOOR - FRONT
17	2	10304C011	FLAP SEAL 90 DEGREE - 10.75"
18	1	10315C	FUEL TANK COVER
19	8	10321C	GRIP TAPE 12"
20	1	700-0050	TRIM, FIREWALL - RIGHT
21	1	700-0064	TRIM, FIREWALL - LEFT
22	1	700-0466	INSULATION, FIREWALL-RH
23	1	700-0467	INSULATION, FIREWALL-LH
24	1	700-0468	INSULATION, FIREWALL-CENTER
25	1	700-0470	INSULATION, FIREWALL-CENTER LH
26	1	700-0469	INSULATION, FIREWALL-CENTER RH
27	2	700-0472	INSULATION, FIREWALL-4X10
28	1	700-0066	PANEL, FIREWALL
31	1	200-0025-030	SEAL, 90 DEG BULB - 0.43 DIA X 30
32	1	849-176-008	WEATHERSEAL-D STRIP W/ADH BACK x 8"
33	1	849-176-026	WEATHERSEAL-D STRIP W/ADH BACK x 26"
34	2	10055A011	INCT, 5/16-18x0.150-0.312 ZN
35	5	103-38	HHCS 5/16-18x1.25 GR5 ZINC
36	1	700-0374	TRAY,STORAGE-SEAT
37	1	700-0375	COVER, REAR
38	5	108-12	WASHER .34x1.00x.06 ZINC
40	1	300-1103	ROPS FRONT PANEL, FLOOR - REAR
41	1	300-1104	ROPS REAR PANEL, FLOOR - REAR
42	8	200-0019-034	WASHER, FLAT 0.344x0.688x0.062-THRU HARD BNZ
43	2	300-1105	ROPS COVER PLATE, FLOOR - REAR



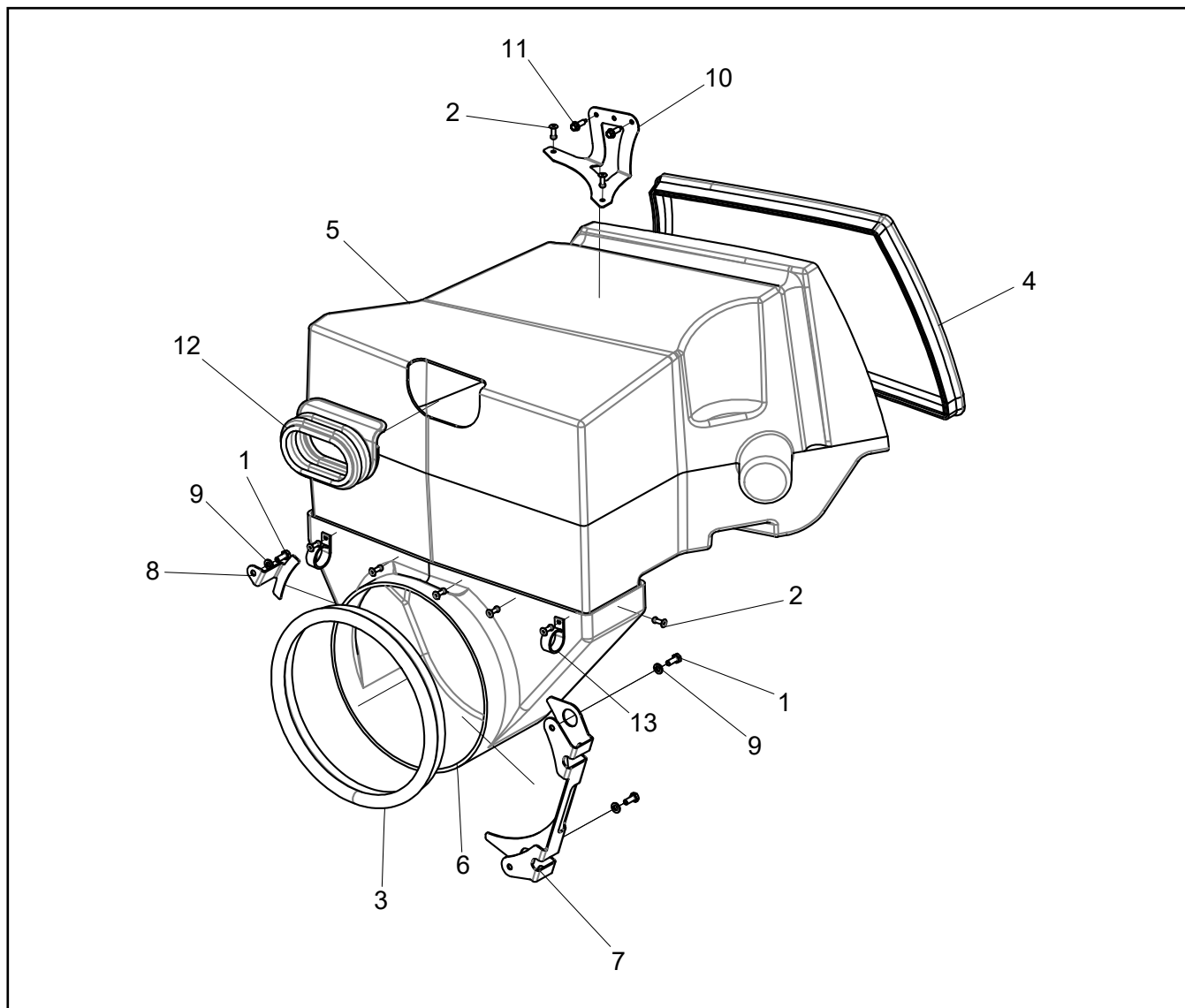
Ref.	Qty.	Part #	Description
1	10	606-91	FLANGE, 4-HOLE HD
2	8	101-41	BEARING, BALL- 1.0
3	8	606-92	FLANGE, GREASEABLE - 4-HOLE HD
4	2	606-93	FLANGE, GREASEABLE - 90 DEG HD
5	4	810-122	ASM, AXLE FORGED - FR/RR
6	4	810-123	ASM, AXLE FORGED - MID
7	8	112-31	HHCS 3/8-16x1.0 2B GR8 ZINC
8	36	103-88	C/BOLT 3/8-16x1.0 GR5 ZINC
9	56	117-118	LOCKNUT, NYLON 3/8-16, FLANGED
10	2	101-96	BEARING,BALL-1.25
11	16	606-90	GASKET, FLANGE -72 MM BRG
12	4	112-61	C/BOLT 3/8-16x1.25 GR5 ZINC
13	8	606-89	CARRIER, AXLE BEARING
14	8	606-88	FLANGE ASY, OUTER BEARING
15	4	606-25	GASKET, BEARING EXTENSION
16	4	810-112	EXTENSION ASY, BEARING W/ NUTS
17	20	112-200	SHSS 5/16-24x5/16 FLAT PT
18	2	642-47	TIE DOWN BRACKET
19	20	108-34	WASHER .47x.94x.06 ZINC
20	20	112-181	HHCS 7/16-20x1.75 GR5 ZN
21	16	112-187	C/BOLT 3/8-16x2.0 GR5 ZINC
22	16	108-27	LOCKWASHER 7/16 SPLIT-RING ZNC
23	16	103-68	HHCS 3/8-16x2.0 GR5 ZINC
24	8	805-143	SPROCKET, S60X19T-16/32 INT
25	6	106-15	RETAINING RING SH-0137-PA
26	6	106-34	RETAINING RING, E-STYLE - 1.375"
27	4	805-142	SPROCKET, D50X25T-16/32 INT
28	4	803-57	CHAIN, RC60-1 X 90P
29	1	810-116	SHAFT, IDLER, SPLINED, LONG, 11T
30	1	810-115	SHAFT, IDLER, SPLINED, SHORT, 11T
31	2	810-117	COUPLER, IDLER SHAFT
32	10	112-201	BOLT, SHOULDER M10x45
33	10	108-05	LOCKWASHER 5/16 SPLIT-RING BNZ
34	10	117-77	LOCKNUT, NYLON - M8x1,25MM ZN8
35	2	100-127	FITTING, GREASE STR 1/4-28 TPR
36	2	803-65	CHAIN, RC50-2 X 80P
37	2	603-19	CHAIN, RC50-2 X 44P
38	2	165-25	DISC, BRAKE, SERVICE
39	1	10011B	SENSOR, SPEED
40	1	500-0021	DISC, WHEEL SPEED SENSOR - 15T
41	7	200-0005	WASHER, .39 X 1.45 X .188
42	1	500-0022	BRACKET, WHEEL SPEED SENSOR
43	8	200-0062-001	BEARING, BALL -1.375 x 72mm x 43 mm
44	6	300-0803	PIN, TENSIONER
45	12	500-0091	TENSIONER ARM, DRIVE LINE
46	12	603-61	SLIDER BLOCK
47	6	10171A003	PIN, HAIRPIN 0.125x2.0 ZP
48	6	128-16	SPRING, TORSION - CENT CHAIN



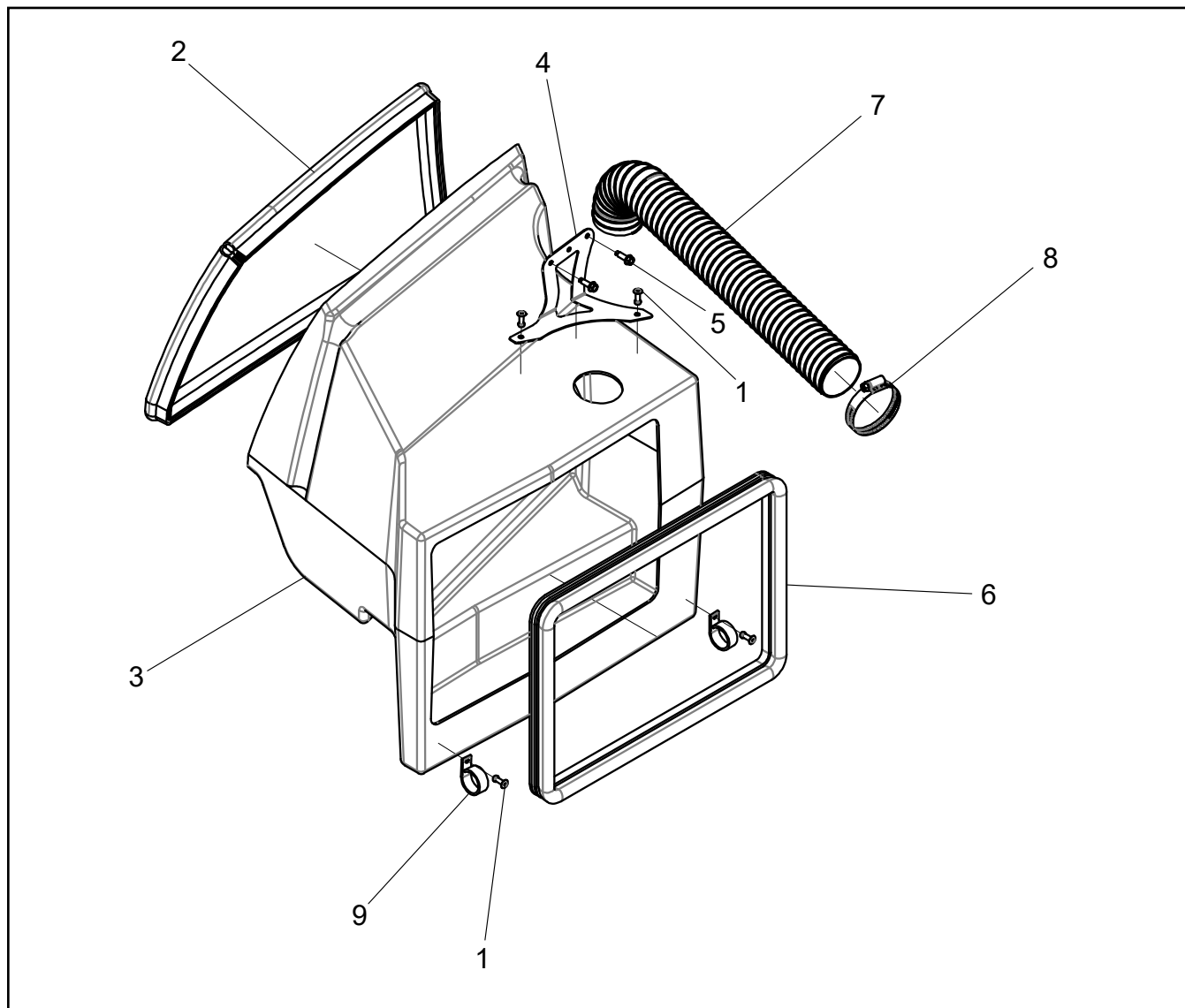
Ref.	Qty.	Part #	Description
1	1	126-100	FUEL CAP, TETHERED
2	1	609-50	CLAMP, ROLLOVER VALVE
3	1	609-47	VALVE, ROLLOVER
4	3	120-13	RIVET - 3/16 x 3/4 BLACK
5	1	126-93	CLAMP, NYLON WIRE - 1/2" ID
6	1	126-101-15	HOSE, VENT 3/16" ID 15"
7	6	100-64	TIE WRAP - 5.5" - BLACK
8	1	10639C	CLAMP, 1-EAR 58.8-62 MM
10	1	400-0116	NECK WLDT,FILL-FUEL
12	2	400-0114	STRAP, FUEL TANK
14	1	200-0141	CLAMP, 1-EAR 42.3-45.5 MM
19	3	400-0139	PAD,FOAM-3"X8"
20	2	400-0140	PAD,FOAM-1.25"X10"
22	1	400-0113	ADAPTOR-FUEL NECK
23	1	608-69-110	HOSE, FUEL - 5/16" ID, CARB 110"
24	1	200-0137	FITTING,QUICK CONNECT-FML
25	1	200-0136	FITTING,QUICK CONNECT-ML
26	2	200-0140	CLAMP, 1-EAR 12.8-15.3 MM
27	1	200-0064-88	HOSE, FUEL - 1/4" ID - 88"
28	1	400-0112	TANK,FUEL
29	1	400-0129	SEAL,FUEL PUMP
30	1	400-0117	PUMP ASM,FUEL
31	1	400-0130	RING,MNT-FUEL PUMP
32	6	112-95	HHCS M5x0,8x10mm ZN
33	3	117-127	LOCKNUT, NYLON 5/16-18 ZP



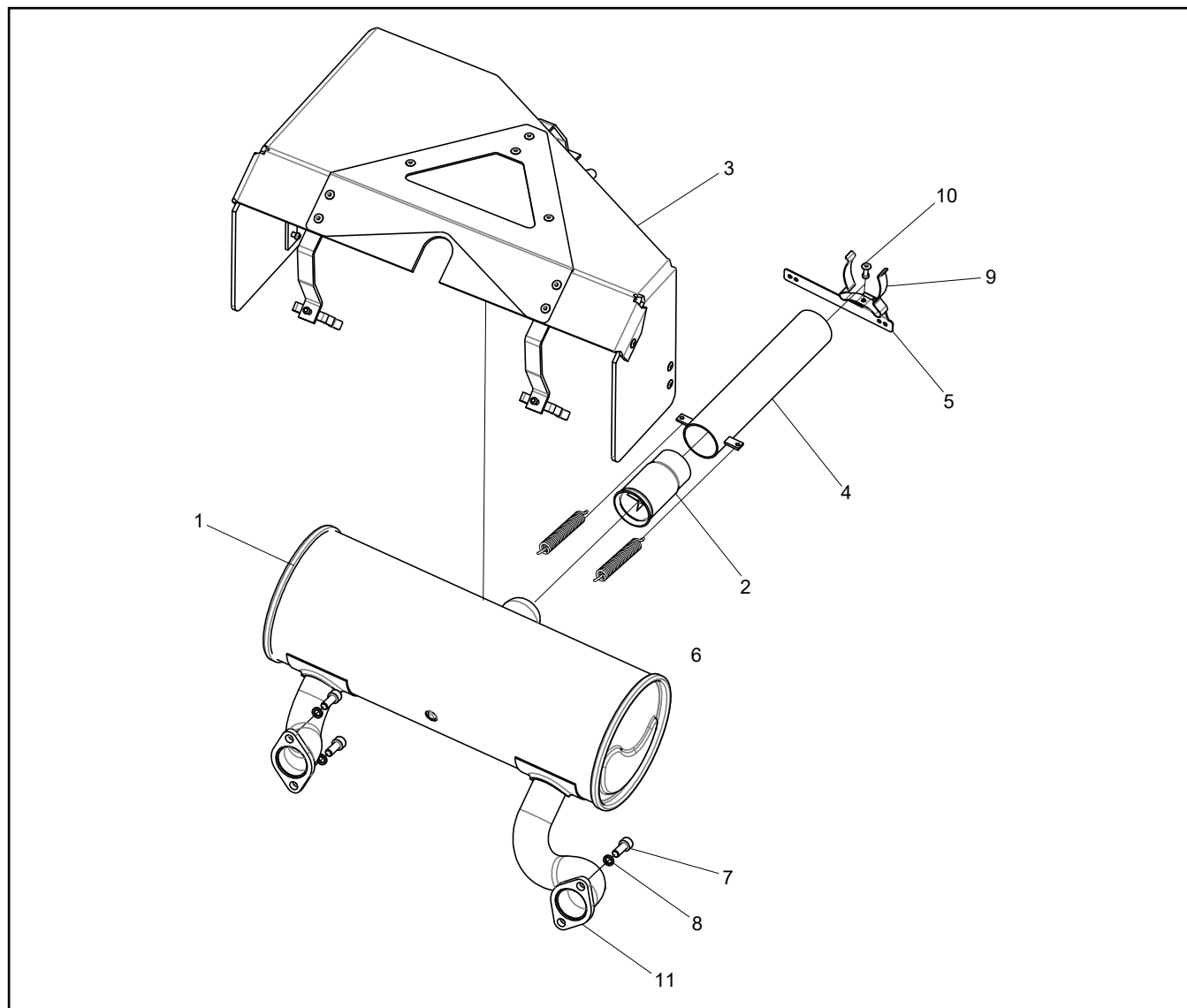
Ref.	Qty.	Part #	Description
1	1	126-100	FUEL CAP, TETHERED
2	1	609-50	CLAMP, ROLLOVER VALVE
3	1	609-47	VALVE, ROLLOVER
4	5	120-13	RIVET - 3/16 x 3/4 BLACK
5	1	126-93	CLAMP, NYLON WIRE - 1/2" ID
6	1	126-101-15	HOSE, VENT 3/16" ID 15"
7	6	100-64	TIE WRAP - 5.5" - BLACK
8	1	10639C	CLAMP, 1-EAR 58.8-62 MM
10	1	400-0116	NECK WLDT,FILL-FUEL
12	2	400-0114	STRAP, FUEL TANK
14	1	200-0141	CLAMP, 1-EAR 42.3-45.5 MM
15	2	117-82	HXFNS, 1/4-20 GR5 ZN
19	3	400-0139	PAD,FOAM-3"X8"
20	2	400-0140	PAD,FOAM-1.25"X10"
22	1	400-0113	ADAPTOR-FUEL NECK
24	1	200-0137	FITTING,QUICK CONNECT-FML
26	3	200-0140	CLAMP, 1-EAR 12.8-15.3 MM
27	1	200-0064-88	HOSE, FUEL - 1/4" ID - 88"
28	1	400-0112	TANK,FUEL
29	1	400-0129	SEAL,FUEL PUMP
31	1	400-0130	RING,MNT-FUEL PUMP
32	6	112-95	HHCS M5x0.8x10mm ZN
34	1	608-136	GROMMET, FUEL RETURN
35	1	608-138	FITTING, BRASS - 90 DEG
36	1	200-0064-120	HOSE, FUEL - 1/4" ID - 120"
37	1	608-69-16	HOSE, FUEL - 5/16" ID, CARB 16"
39	1	200-0128-002	HOSE, FUEL - 1/2" ID - 2"
40	2	200-0129-001	CLAMP, WORM GEAR - #8 3/8"-1"
42	1	608-69-130	HOSE, FUEL - 5/16" ID, CARB 130"
43	2	112-79	CLAMP, HOSE 1/2" BLACK
44	1	112-243	CLAMP, FUEL INJECTION 5/16"
45	1	400-0149	BRKT,MOUNT-FUEL PUMP
46	2	108-08	WASHER .28x.62x.07 ZINC
47	2	103-08	HHCS 1/4-20x1.0 GR5 ZINC
48	3	117-127	LOCKNUT, NYLON 5/16-18 ZP
49	1	400-0152	PICK-UP ASM,FUEL-KAWI 800



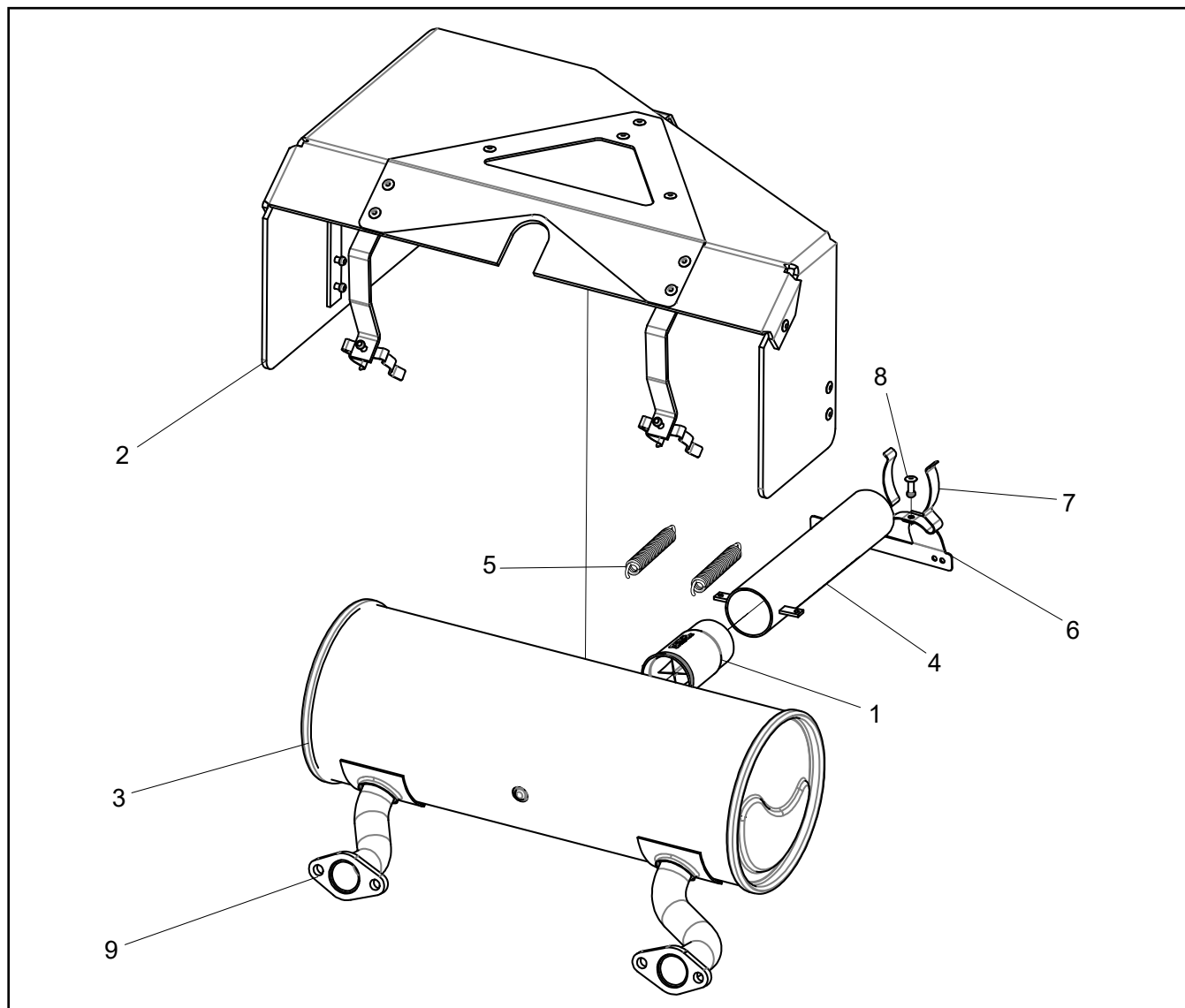
Ref.	Qty.	Part #	Description
1	3	112-118	HHCS M6x1,0x15mm
2	14	120-14	RIVET - 3/16 x 5/8 BLACK
3	1	807-77-31	SEAL, BULB - 31"
4	1	807-77-40	SEAL, BULB - 40"
5	1	400-0205	DUCT, INTAKE - UPPER
6	1	10618C	DUCT, INTAKE - LOWER
7	1	10773C	RETAINER, INTAKE DUCT - LOWER
8	1	10774C	RETAINER, INTAKE DUCT - UPPER
9	3	108-03	LOCKWASHER 1/4 SPLIT RING ZNC
10	1	300-0183	BRACKET, AIR DUCT SUPPORT
11	2	112-102	SCREW, SELF DRILL 12-14 x 3/4"
12	1	400-0101	GROMMET, INTAKE
13	2	127-24	CLAMP, NYLON - 1" ID



Ref.	Qty.	Part #	Description
1	4	120-14	RIVET - 3/16 x 5/8 BLACK
2	1	807-77-40	SEAL, BULB - 40"
3	1	400-0109	DUCT, INTAKE - LIQUID COOLED
4	1	300-0183	BRACKET, AIR DUCT SUPPORT
5	2	112-102	SCREW, SELF DRILL 12-14 x 3/4"
6	1	200-0131-045	SEAL, BULB 90 DEGREE - 45"
7	1	10363C	HOSE, INTAKE FLEX 2" DIA X 18"
8	1	100-128	CLAMP, GEAR 2.25"
9	2	127-24	CLAMP, NYLON - 1" ID



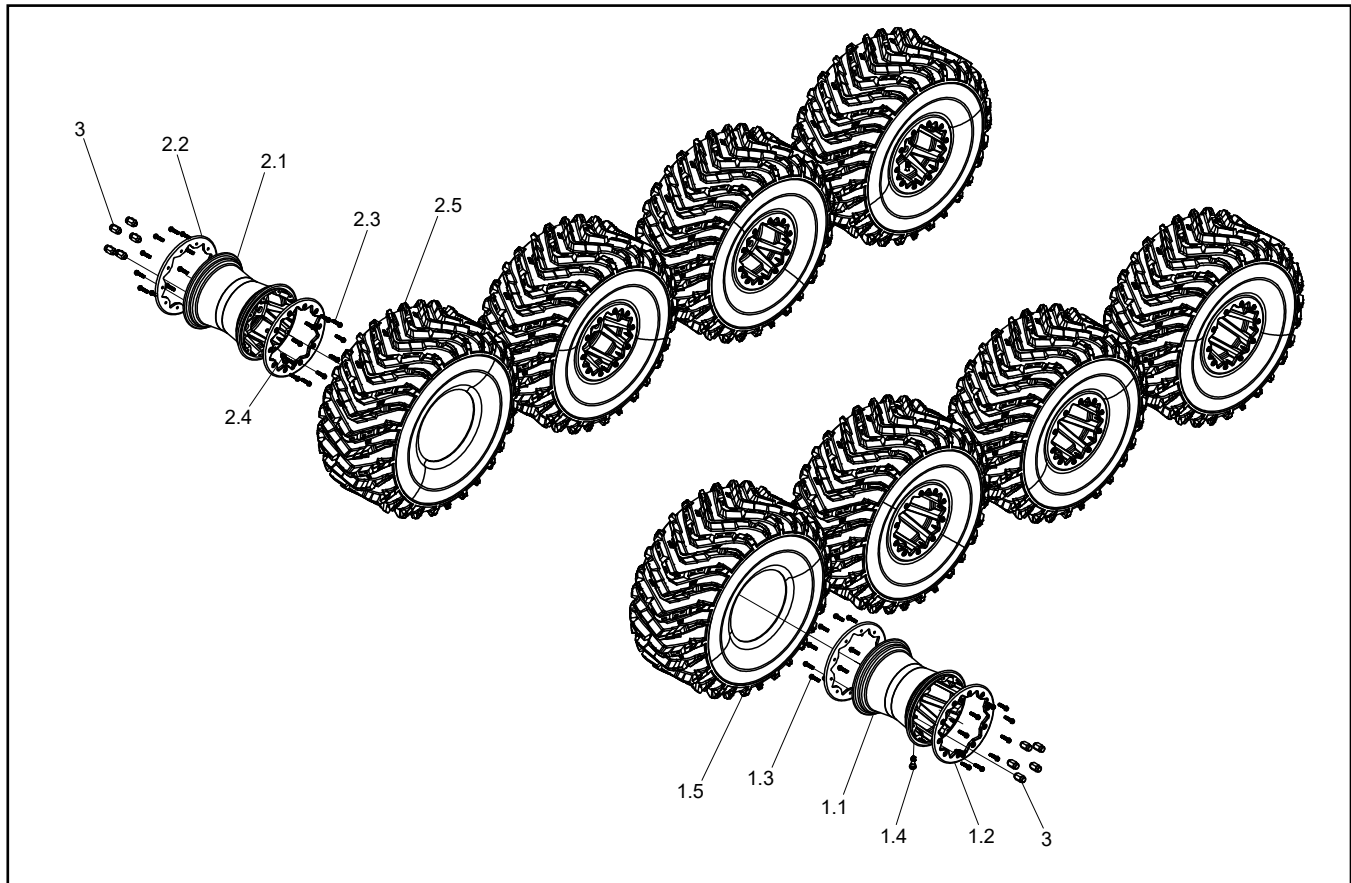
Ref.	Qty.	Part #	Description
1	1	10423C	MUFFLER, BRIGGS & STRATTON - 40HP
2	1	400-0019	SPARK ARRESTOR ASSEMBLY
3	1	400-0038	SHIELD ASM, MUFFLER
4	1	400-0148	WLDT, TAIL PIPE
5	1	300-1106	BRACKET, OUTLET PIPE
6	2	127-187	SPRING, EXT 17/32 X 3.75
7	4	112-30	SHCS M8x1,25x20mm ZINC
8	4	108-02	LOCKWASHER 5/16 HI-COLLAR BARE
9	1	10365C	CLIP, 1.75"
10	1	120-14	RIVET - 3/16 x 5/8 BLACK
11	1	809872	GASKET, EXHAUST



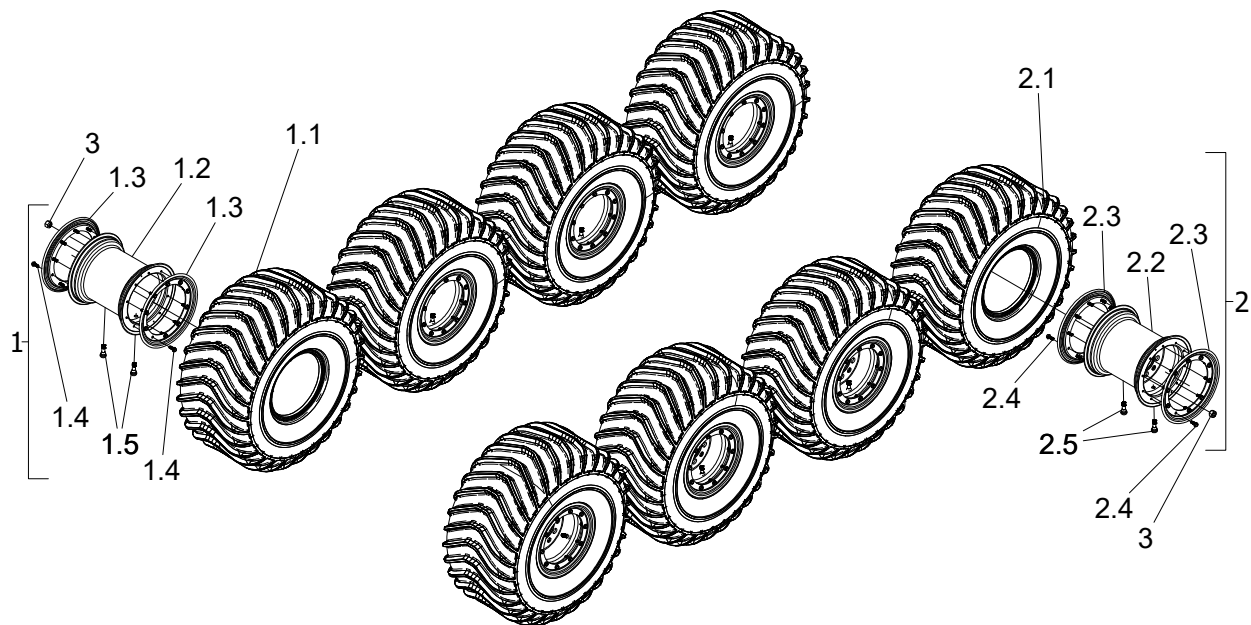
Ref.	Qty.	Part #	Description
1	1	400-0019	SPARK ARRESTOR ASSEMBLY
2	1	400-0038	SHIELD ASM, MUFFLER
3	1	400-0057	MUFFLER, KAWASAKI - 30HP
4	1	400-0148	WLDT, TAIL PIPE
5	2	127-187	SPRING, EXT 17/32 X 3.75
6	1	300-1106	BRACKET, OUTLET PIPE
7	1	10365C	CLIP, 1.75"
8	1	120-14	RIVET - 3/16 x 5/8 BLACK
9	1	400-0214	GASKET, MUFFLER

9.0 Wheel - Mud Tire

2022 Aurora Parts Manual



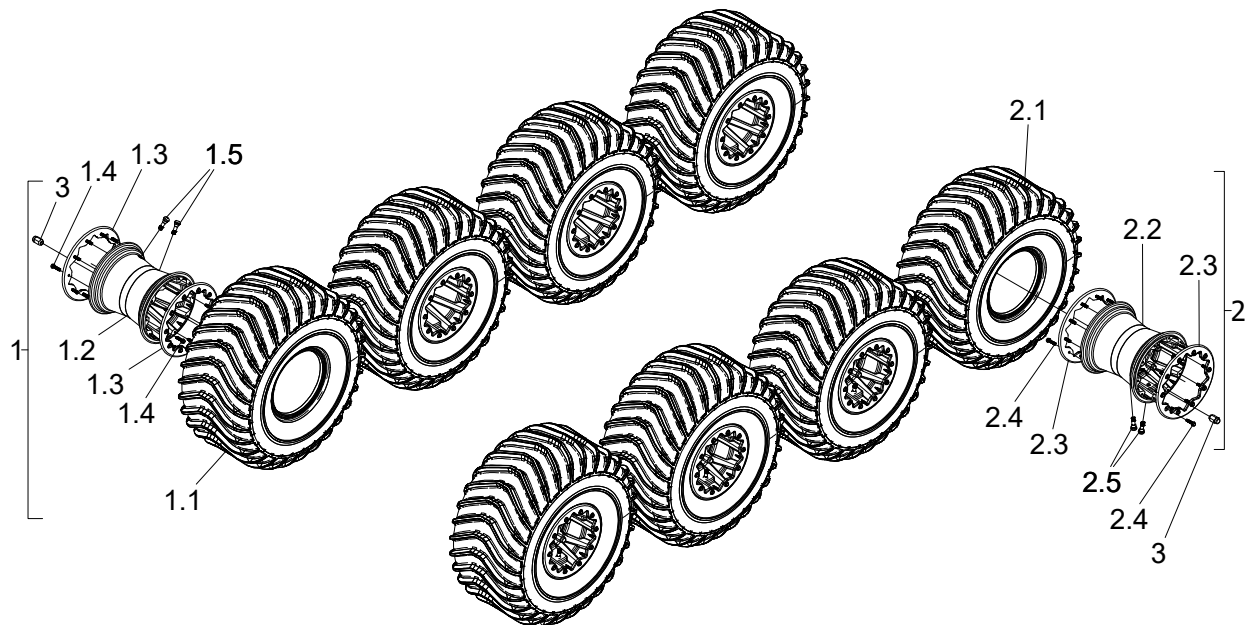
Ref.	Qty.	Part #	Description
1	4	500-0008	Wheel, XT119 25x12-9 - AL BL Left
1.1	1	10007C	Rim, Alum Beadlock 9 x 10
1.2	1	10050J	Ring, Alum Beadlock Blk (Pk of 2)
1.3	1	10049J	Bolt, Alum Beadlock Ring (Pk of 20)
1.4	2	125-26A	Valve, Tire - Unassembled
1.5	1	500-0000	Tire, 25x12-9 - Argo XT119
2	4	500-0009	Wheel, XT119 25x12-9 - AL BL Right
2.1	1	10007C	Rim, Alum Beadlock 9 x 10
2.2	1	10050J	Ring, Alum Beadlock Blk (Pk of 2)
2.3	1	10049J	Bolt, Alum Beadlock Ring (Pk of 20)
2.4	2	125-26A	Valve, Tire - Unassembled
2.5	1	500-0000	Tire, 25x12-9 - Argo XT119
3	40	117-117	Nut, Wheel, 7/16-20, Chrome



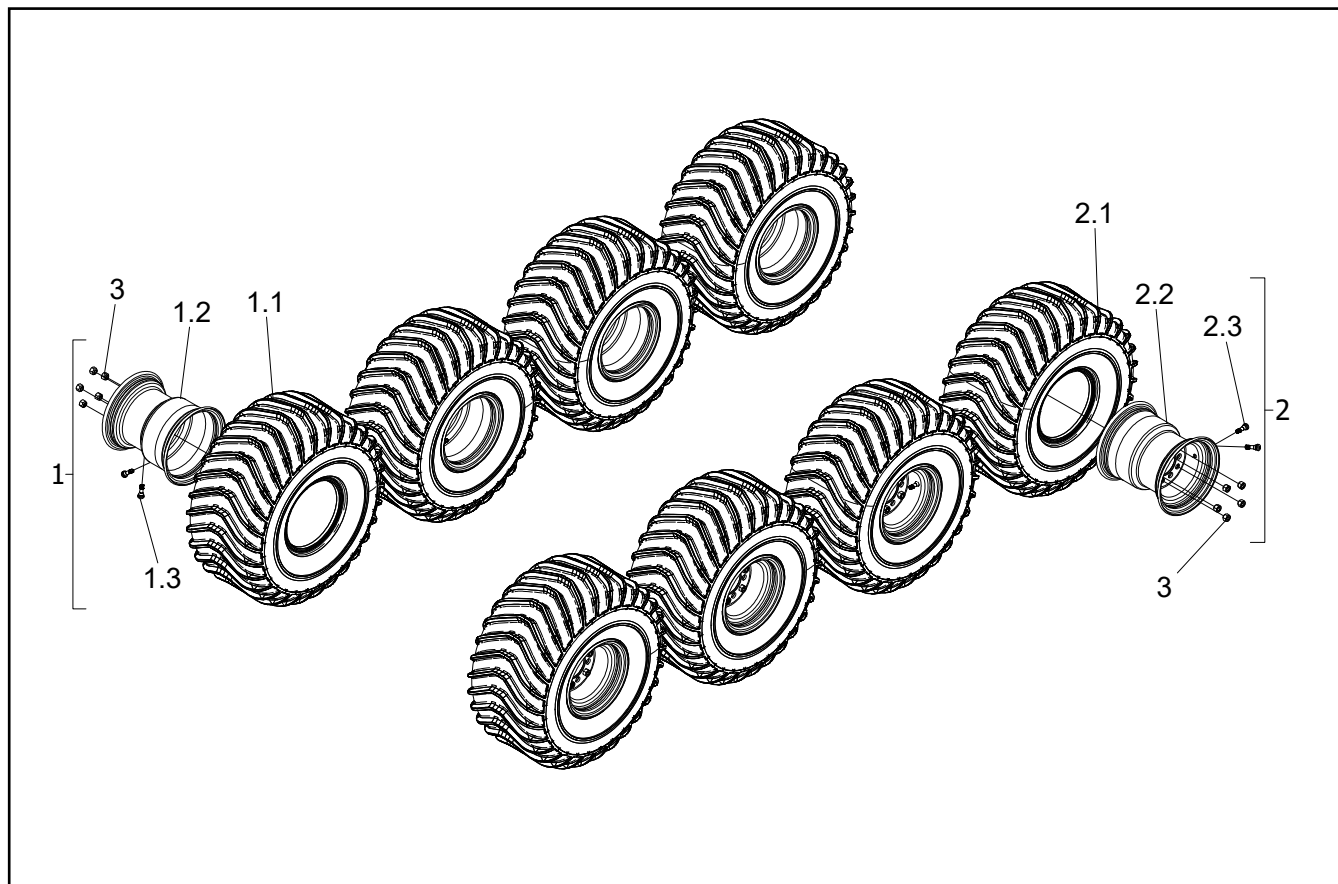
Ref.	Qty.	Part #	Description
1	4	10008CVRT	Wheel, 25" Stl Beadlock Right
1.1	1	10001C	Tire, 25 x 12 - 9 XT117
1.2	1	10006C	Rim, Steel Beadlock 9 x 10
1.3	1	10051J	Ring, Steel Beadlock Blk (Pk of 2)
1.4	1	10048J	Bolt, Steel Beadlock Ring (Pk of 20)
1.5	2	125-26A	Valve, Tire - Unassembled
2	4	10008CVLT	Wheel, 25" Stl Beadlock Left
2.1	1	10001C	Tire, 25 x 12 - 9 XT117
2.2	1	10006C	Rim, Steel Beadlock 9 x 10
2.3	1	10051J	Ring, Steel Beadlock Blk (Pk of 2)
2.4	1	10048J	Bolt, Steel Beadlock Ring (Pk of 20)
2.5	2	125-26A	Valve, Tire - Unassembled
3	40	117-35	Nut, Wheel 7/16-20 Zn

9.2 Wheel - Aluminum Beadlock

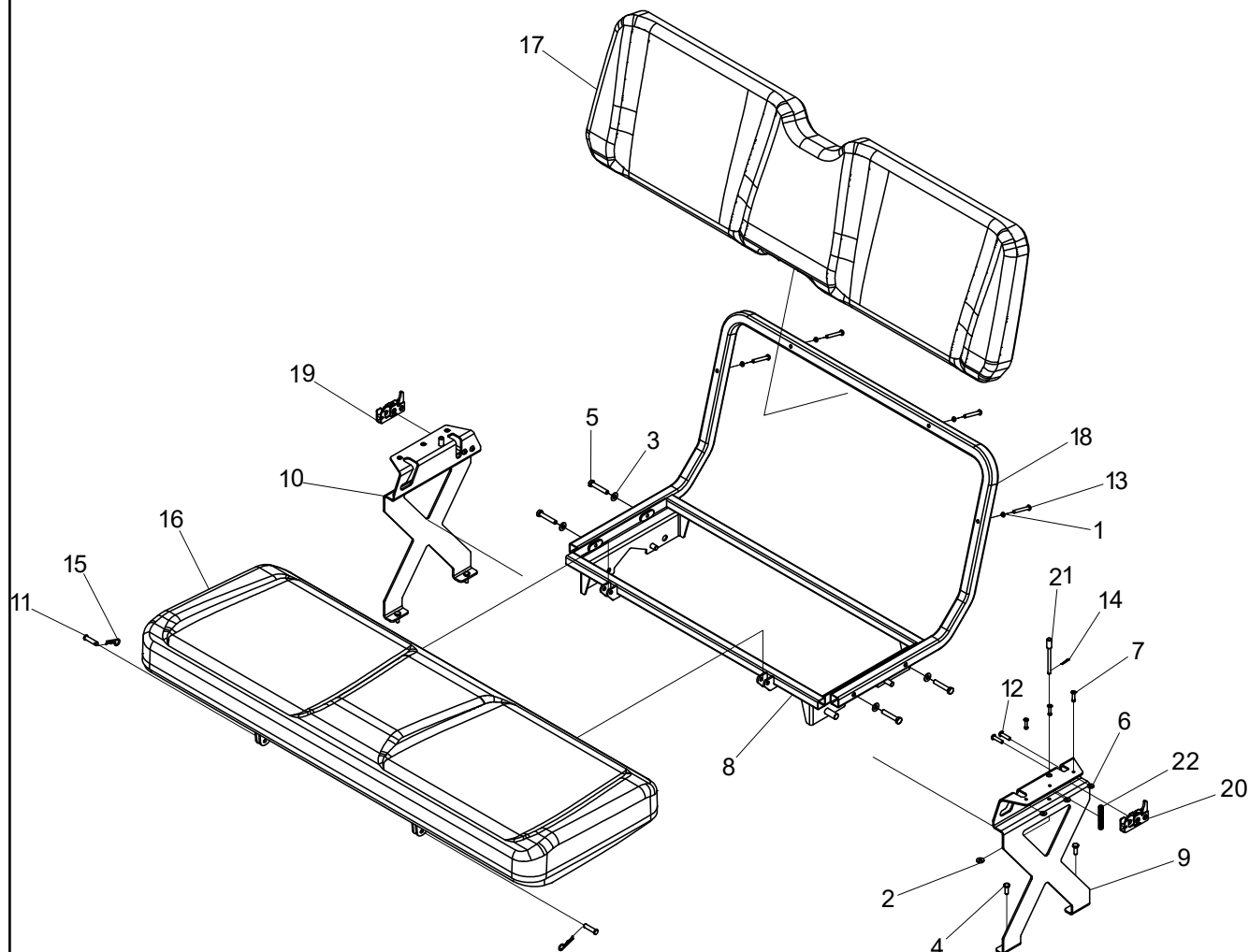
2022 Aurora Parts Manual



Ref.	Qty.	Part #	Description
1	4	10009CVRT	Wheel, 25" AL Beadlock RT
1.1	1	10001C	Tire, 25 x 12 - 9 XT117
1.2	1	10007C	Rim, Alum Beadlock 9 x 10
1.3	1	10050J	Ring, Alum Beadlock Blk (Pk of 2)
1.4	1	10049J	Bolt, Alum Beadlock Ring (Pk of 20)
1.5	2	125-26A	Valve, Tire - Unassembled
2	4	10009CVLT	Wheel, 25" AL Beadlock LT
2.1	1	10001C	Tire, 25 x 12 - 9 XT117
2.2	1	10007C	Rim, Alum Beadlock 9 x 10
2.3	1	10050J	Ring, Alum Beadlock Blk (Pk of 2)
2.4	1	10049J	Bolt, Alum Beadlock Ring (Pk of 20)
2.5	2	125-26A	Valve, Tire - Unassembled
3	40	117-117	Acorn Nut, Wheel, 7/17-20, Chrome



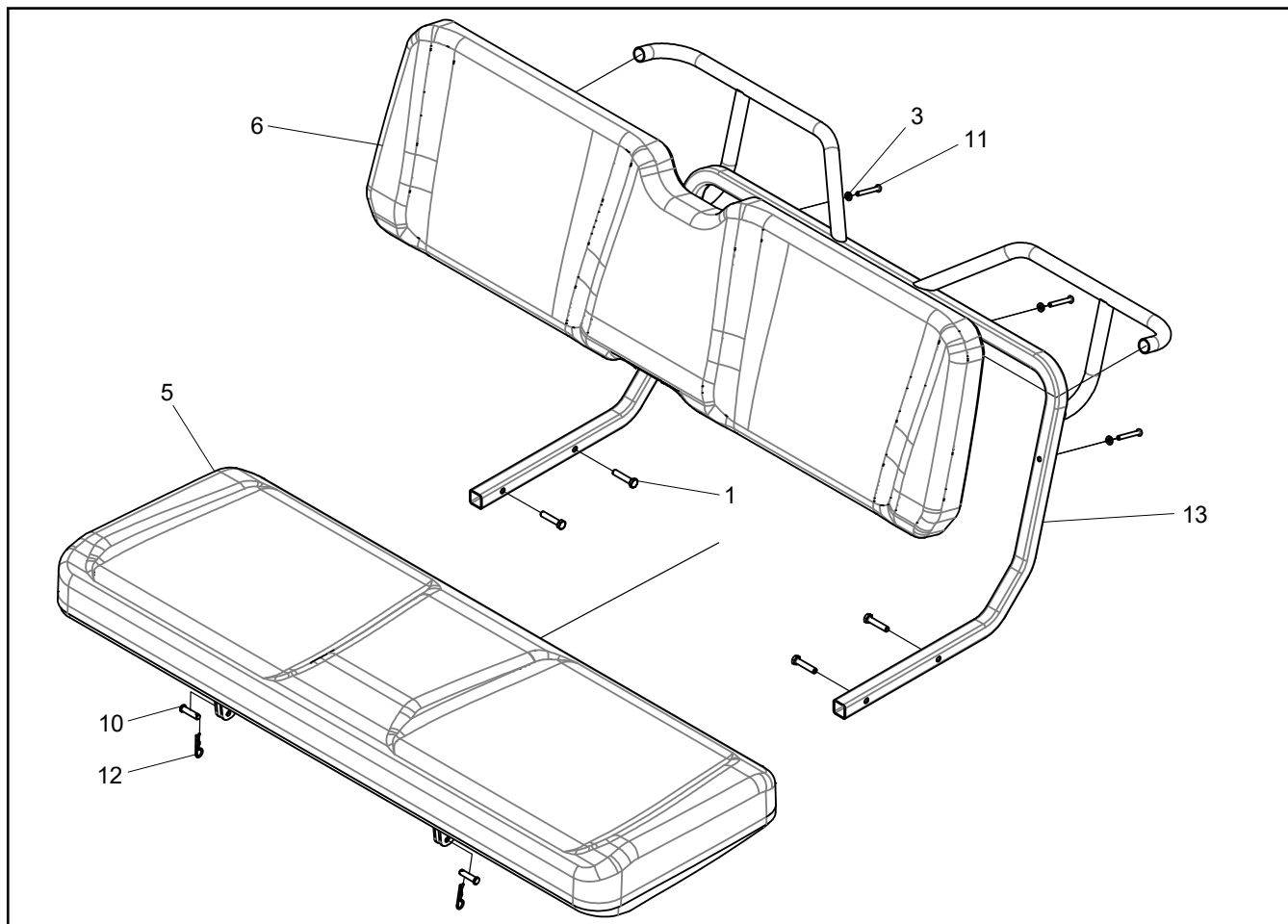
Ref.	Qty.	Part #	Description
1	4	10010CVRT	Wheel, 25" STL Rim RT
1.1	1	10001C	Tire, 25 x 12 - 9 XT117
1.2	1	10004C	Rim, 9 x 10 Steel
1.3	2	125-26A	Valve, Tire - Unassembled
2	4	10010CVLT	Wheel, 25" STL Rim LT
2.1	1	10001C	Tire, 25 x 12 - 9 XT117
2.2	1	10004C	Rim, 9 x 10 Steel, Offset
2.3	2	125-26A	Valve, Tire - Unassembled
3	40	117-35	Nut, Wheel 7/16-20 Zn



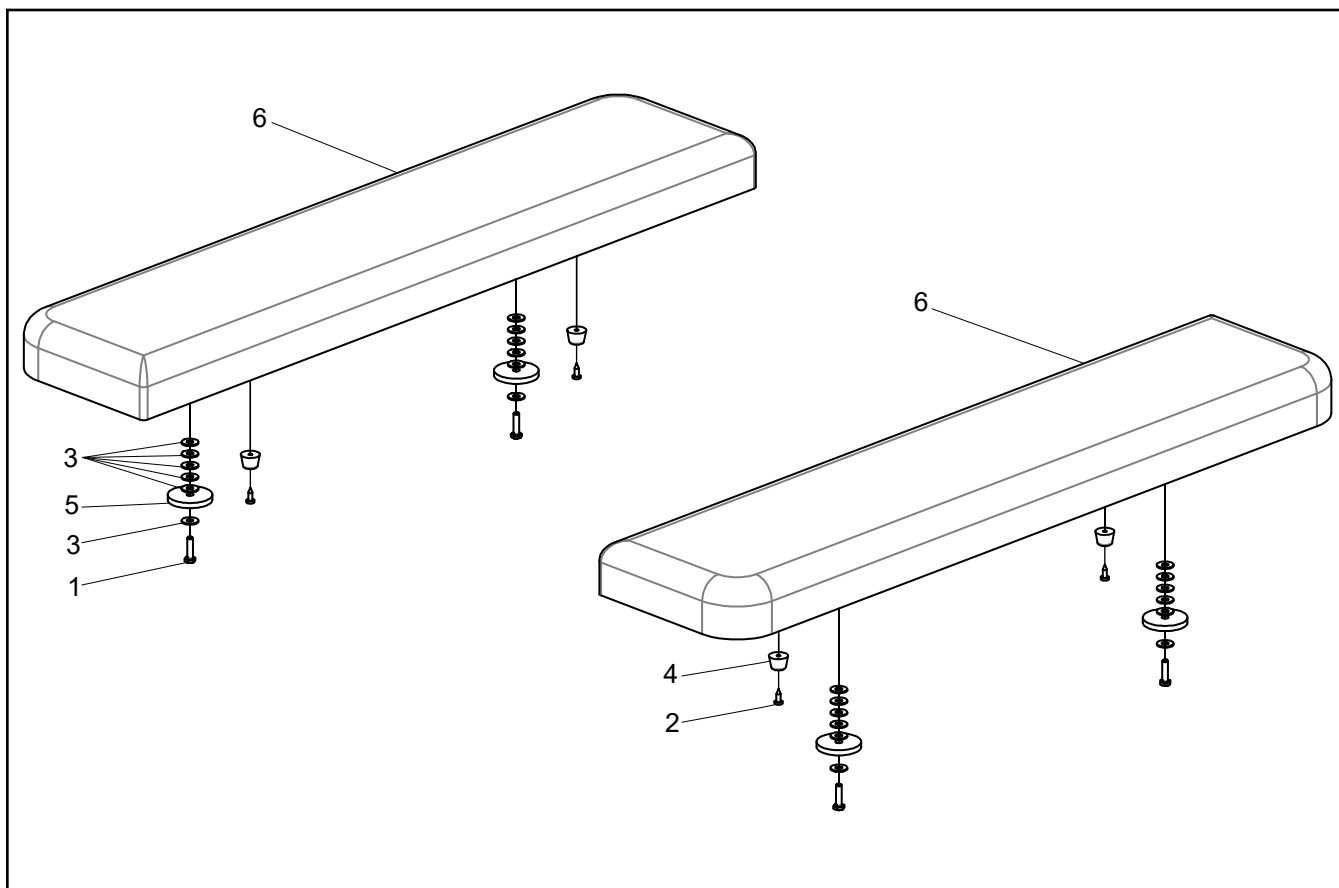
Ref.	Qty.	Part #	Description
1	4	108-03	Lockwasher 1/4 Hi-Collar Bare
2	2	108-08	Washer .28x.62x.07 Zn
3	4	108-24	Washer .34x.70x.06 Zn
4	4	112-04	HHCS 1/4-20x3/4 Gr5 Zn
5	4	112-27	HHCS 5/16-18x1.75 Gr5 Zn
6	6	120-04	Washer .19x.50x.08 Zn
7	6	120-09	Rivet - 3/16 x 1.0 Black
8	1	300-0094	Rear Seat Frame Weldment
9	1	300-0095	Brkt, Rear Seat Side Spprt - Left
10	1	300-0096	Brkt, Rear Seat Side Spprt - Right
11	2	10077A001	Pin, Clevis 5/16x1.25 Zn
12	4	10153A100	BHCS, 1/4-20-1 Gr5 Bnz
13	4	10156A045	BHCS, M6x1.0x45 Gr8.8 Bnz
14	2	10171A001	Pin, Hairpin Ø0.042 3/16-1/4 Shaft Zp
15	2	10171A002	Pin, Hairpin Ø0.093 1/4-5/16 Shaft Zp
16	1	10339C	Seat, Bench - Formed
17	1	10340C	Seat, Backrest - Formed
18	1	10341C	Tube, Backrest Frame
19	1	10403C	Rotary Latch - Right
20	1	10404C	Rotary Latch - Left
21	2	10406C	Pin, Rear Seat Popper
22	2	10407C	Spring, Compression - Rear Seat

10.1 Seat - Front

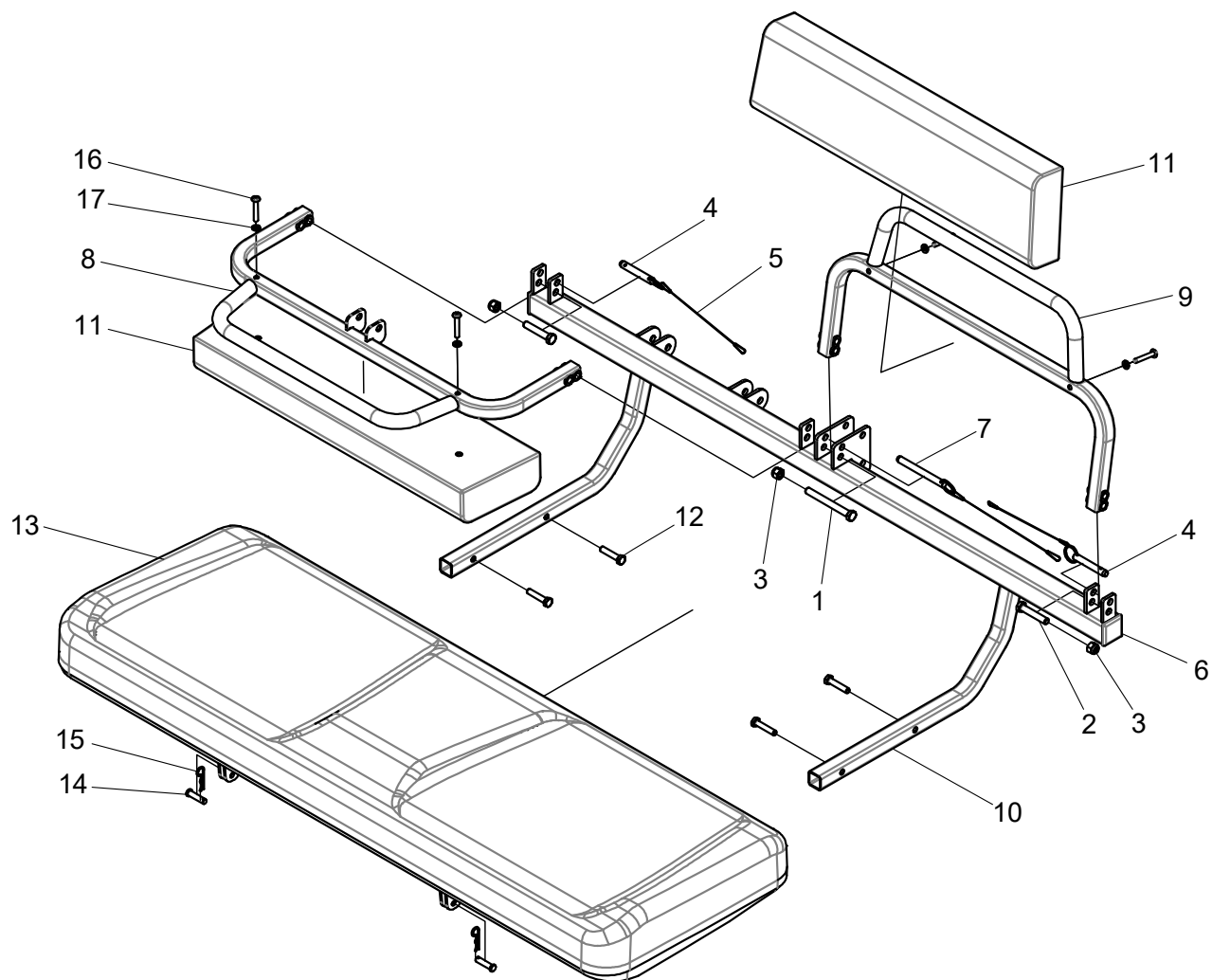
2022 Aurora Parts Manual



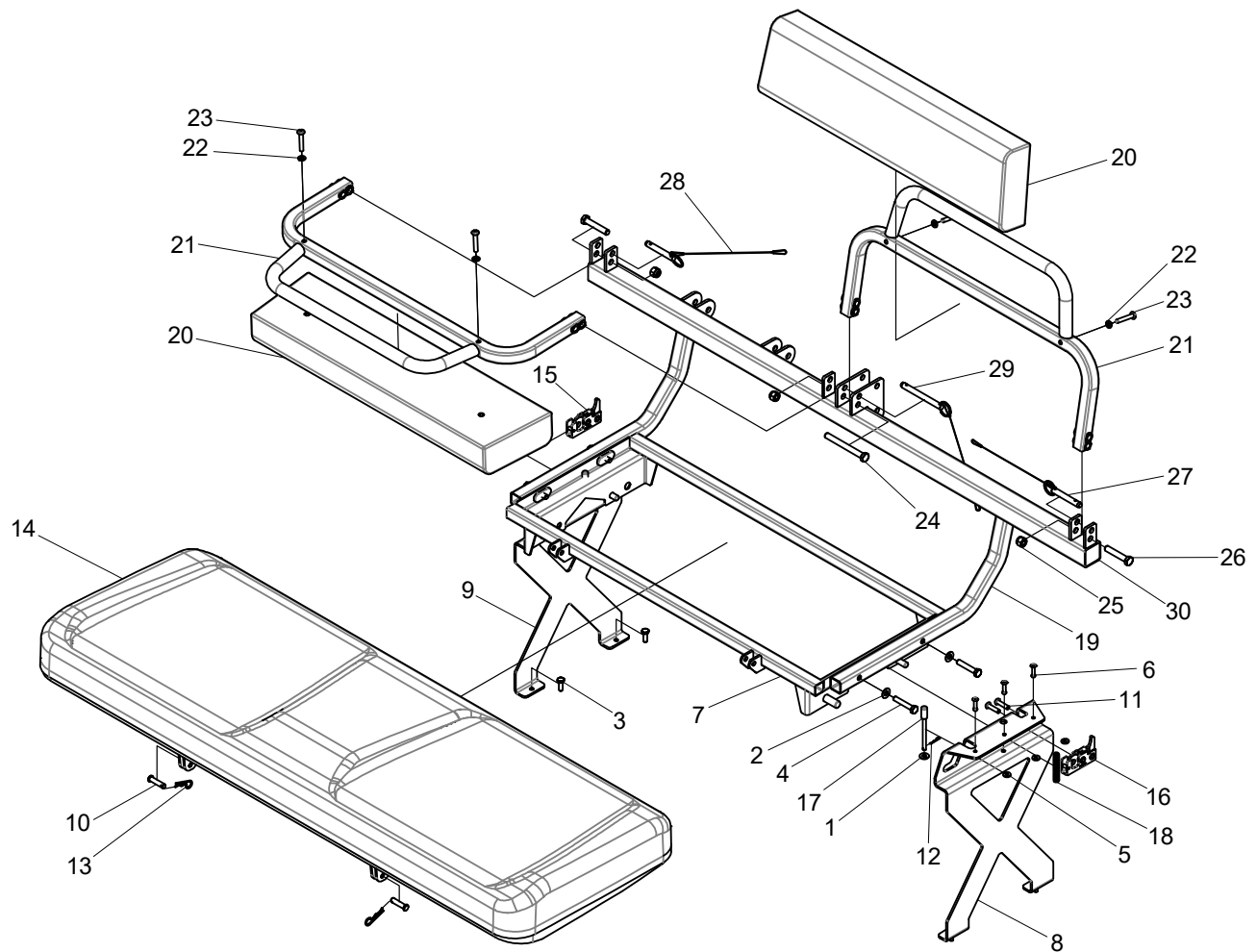
Ref.	Qty.	Part #	Description
1	4	103-57	HHCS 5/16-18x1.5 Gr5 Bnz
3	4	108-03	Lockwasher 1/4 Split Ring Zn
5	1	10339C	Seat, Bench - Formed
6	1	10340C	Seat, Backrest - Formed
10	2	10077A001	Pin, Clevis 5/16x1.25 Zn
11	4	10156A045	BHCS, M6x1.0x45 Gr8.8 Bnz
12	2	10171A002	Pin, Hairpin Ø0.093 1/4-5/16 Shaft ZP
13	1	300-0175	Tube Wldt, Backrest Frame
14	2	867-17	Plug, OD 7/8" ID 0.685"-Black



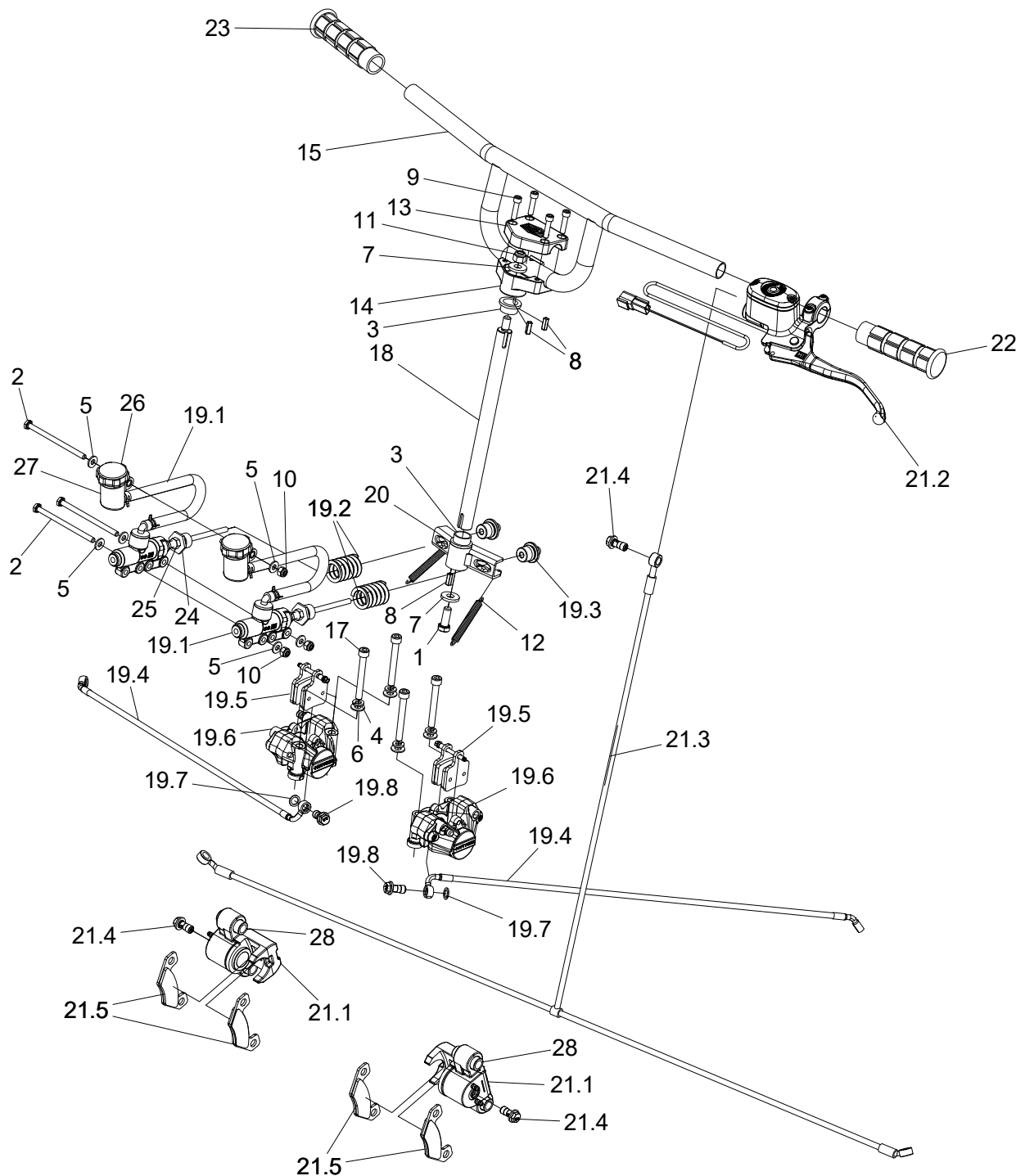
Ref.	Qty.	Part #	Description
1	4	103-08	HHCS 1/4-20x1.0 Gr5 Zn
2	4	103-48	T/S Pan Hd Phil #10x5/8 A BLK
3	24	108-25	Washer .31x.75x.06 Zn
4	4	126-79	Bumper, Plastic - Black
5	4	603-15	Washer, Plastic 5/16 Hole
6	2	700-0008	Seat Asm, Rear Side - 8x8



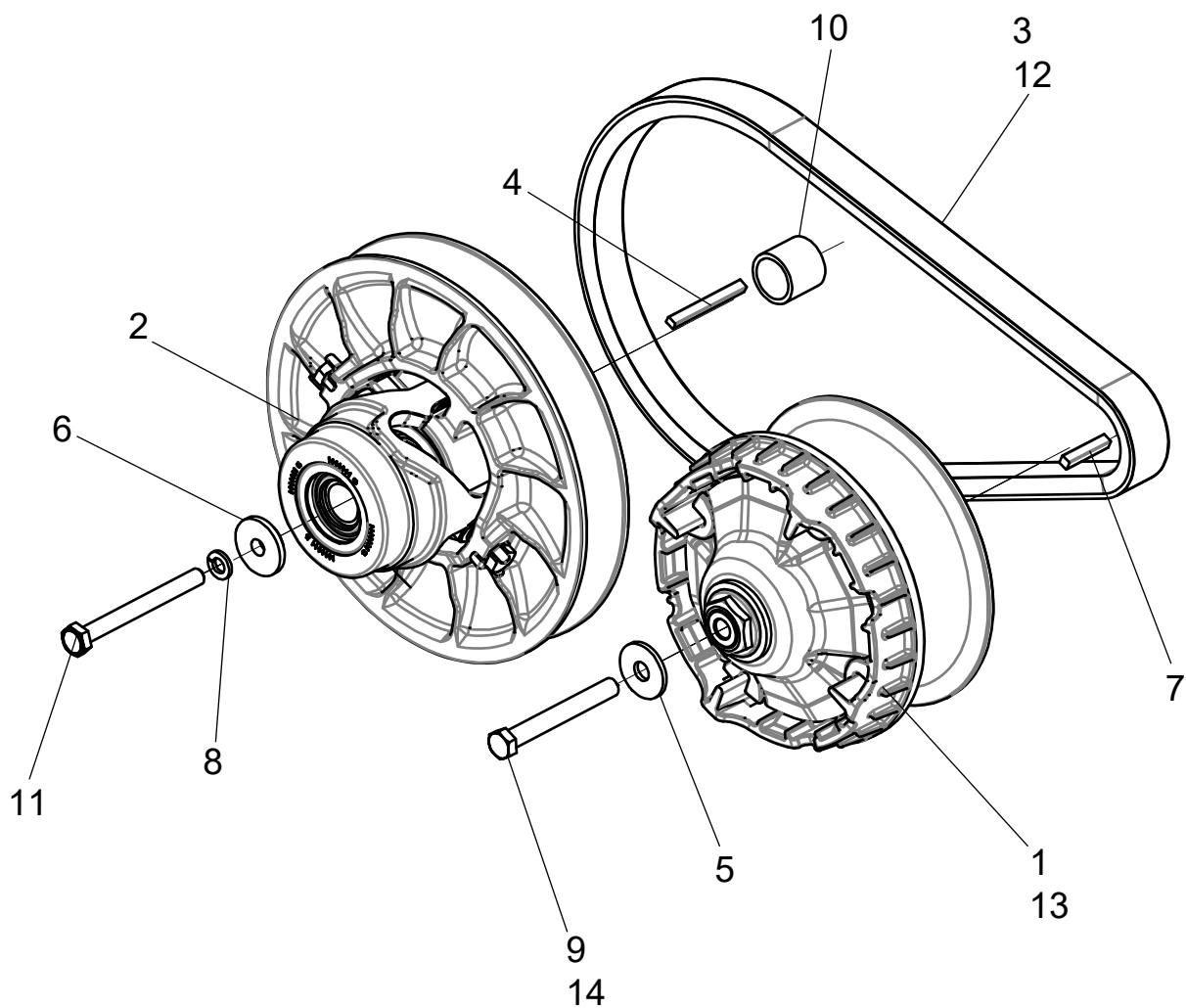
Ref.	Qty.	Part #	Description
1	1	112-164	HHCS 3/8-16x3.5 Gr5 Zn
2	2	103-68	HHCS 3/8-16x2.0 Gr5 Zn
3	3	117-29	Locknut, Nylon 3/8-16 BNZ
4	2	104-47	Pin, Quick-Release, 3/8 x 1.80
5	3	104-37	Lanyard, Nylon - 8"
6	2	127-278	Plug, 1 1/2" Sq Tube
7	1	200-0010-001	Quick Pin
8	1	300-0158	Backrest Wldt, Folding
9	1	300-0156	Backrest Wldt, Folding
10	1	300-0163	Seat Back Wldt, Attachment
11	2	900-0086	Backpad Asm, SAR
12	4	103-57	HHCS 5/16-18x1.5 Gr5 Zn
13	1	10339C	Seat, Bench - Formed
14	2	10077A001	Pin, Clevis 5/16x1.25 Zn
15	2	10171A002	Pin, Hairpin Ø0.093 1/4-5/16 Shaft ZP
16	4	103-03	PHMS 1/4-20x1.50 Zn
17	4	108-03	Lockwasher 1/4 Split Ring Zn



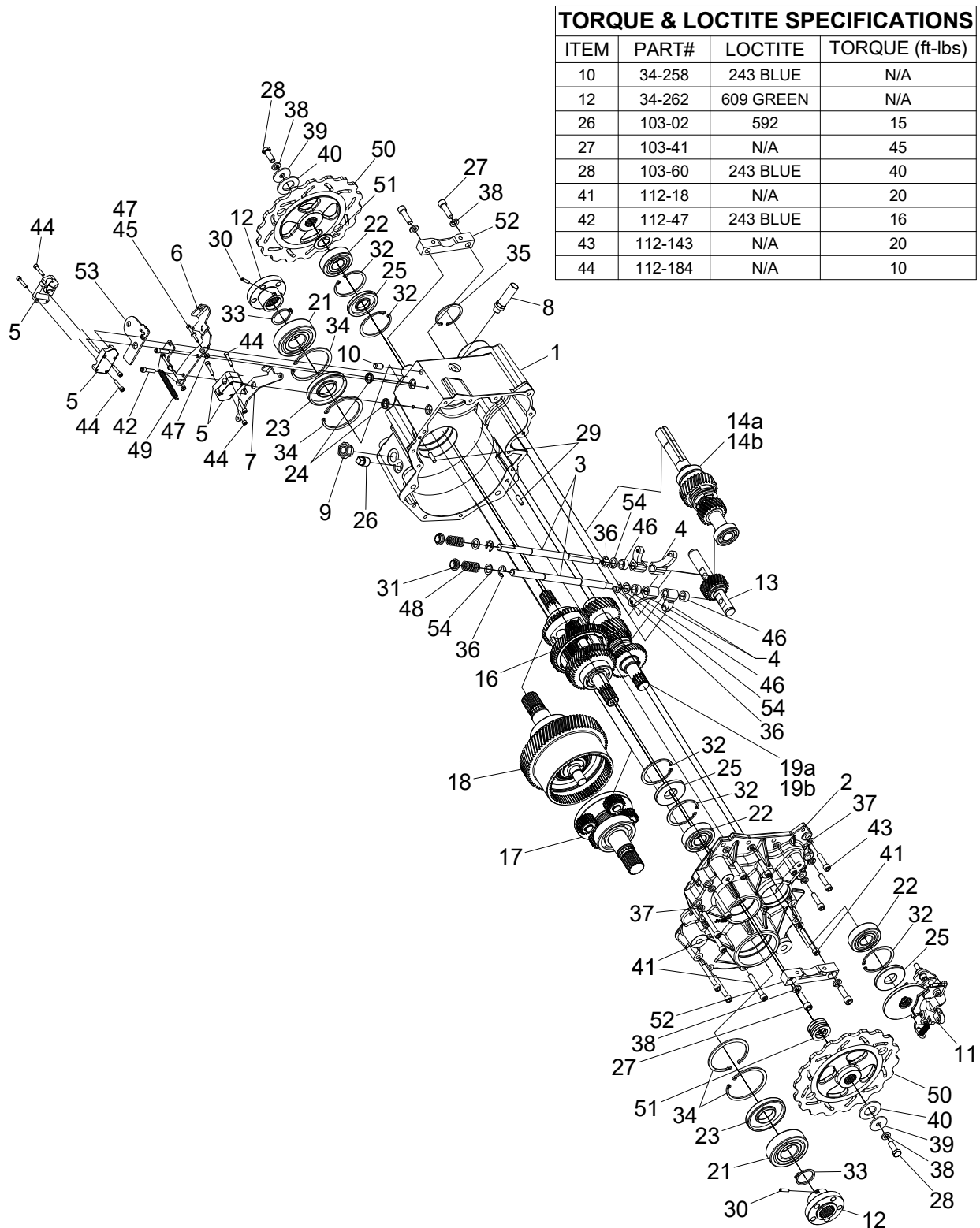
Ref.	Qty.	Part #	Description
1	2	108-08	Washer .28x.62x.07 Zn
2	4	108-24	Washer .34x.70x.06 Zn
3	4	112-04	HHCS 1/4-20x3/4 Gr5 Zn
4	4	112-27	HHCS 5/16-18x1.75 Gr5 Zn
5	6	120-04	Washer .19x.50x.08 Zn
6	6	120-09	Rivet - 3/16 x 1.0 Black
7	1	300-0094	Rear Seat Frame Weldment
8	1	300-0095	Brkt, Rear Seat Side Spprt - Left
9	1	300-0096	Brkt, Rear Seat Side Spprt - Right
10	2	10077A001	Pin, Clevis 5/16x1.25 Zn
11	4	10153A100	BHCS, 1/4-20-1 Gr5 Bnz
12	2	10171A001	Pin, Hairpin Ø0.042 3/16-1/4 Shaft Zp
13	2	10171A002	Pin, Hairpin Ø0.093 1/4-5/16 Shaft Zp
14	1	10339C	Seat, Bench - Formed
15	1	10403C	Rotary Latch - Right
16	1	10404C	Rotary Latch - Left
17	2	10406C	Pin, Rear Seat Popper
18	2	10407C	Spring, Compression - Rear Seat
19	1	300-0163	Seat Back Wldt, Attachment
20	2	900-0086	Backpad Asm, Sar
21	2	300-0156	Backrest Wldt, Folding
22	4	108-03	Lockwasher 1/4 Split Ring Zn
23	4	103-03	PHMS 1/4-20x1.50 Zn
24	1	112-164	HHCS 3/8-16x3.5 Gr5 Zn
25	3	117-29	Locknut, Nylon 3/8-16 Bnz
26	2	103-68	HHCS 3/8-16x2.0 Gr5 Zn
27	2	104-47	Pin, Quick-Release, 3/8 x 1.80
28	3	104-37	Lanyard, Nylon - 8"
29	1	200-0010-001	Quick Pin
30	2	127-278	Plug, 1-1/2" Sq. Tube



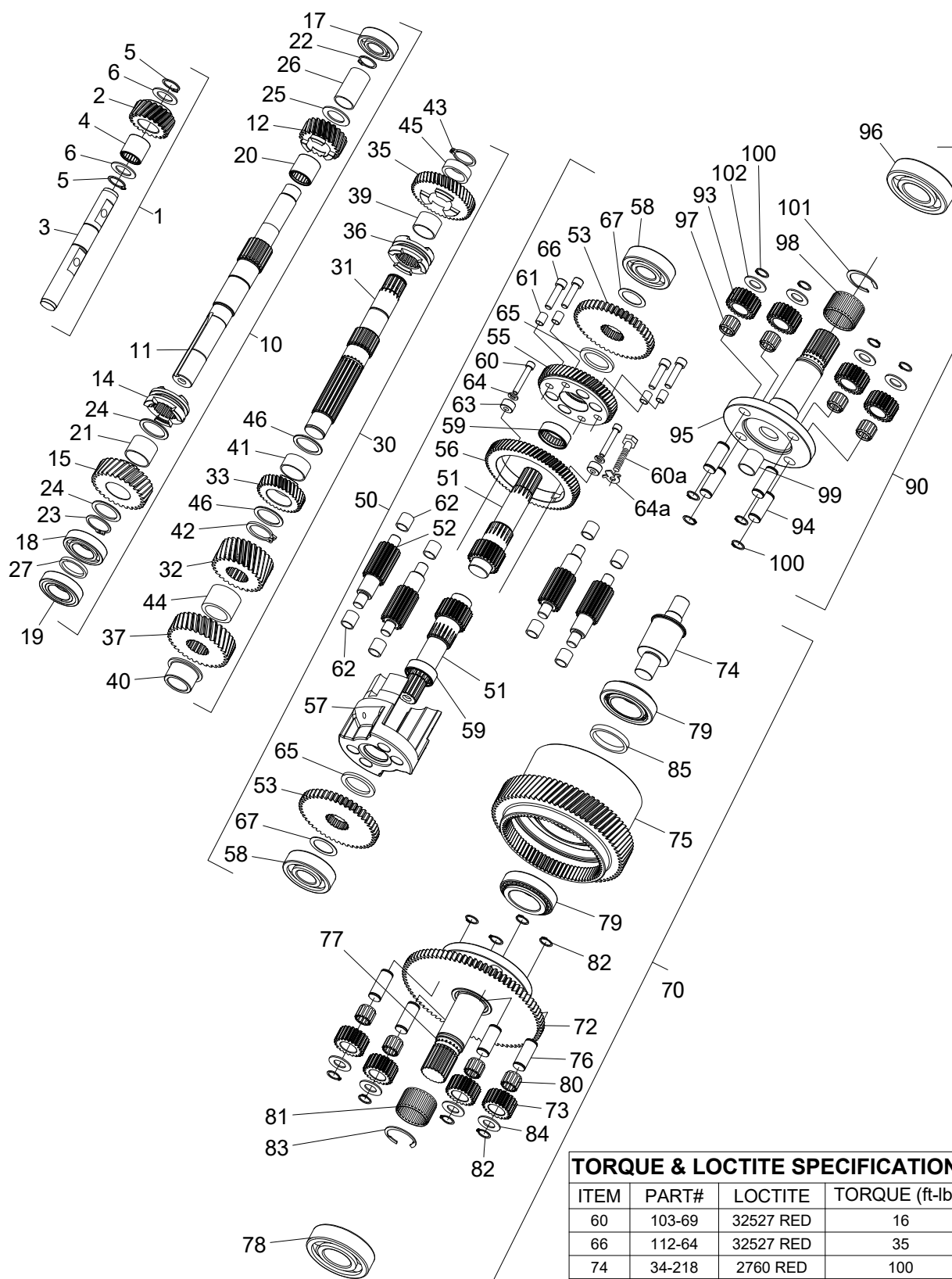
Ref.	Qty.	Part #	Description
1	1	103-17	HHCS 3/8-16x1.0 Gr5 Bnz
2	3	103-66	HHCS 1/4-20x4.0 GR5 Zn
3	2	105-16	Bushing, Oilite - 3/4 X 1/2
4	4	108-05	Lockwasher 5/16 Split-Ring Bnz
5	6	108-08	Washer .28x.62x.07 Zn
6	4	108-24	Washer .34x.70x.06 Zn
7	2	108-47	Washer .39x.94x.13 Zn Di-Chro
8	3	110-17	Key, 3/16 x 3/16 x .625
9	4	112-47	SHCS 1/4-20x1.0 Zn
10	3	117-27	Locknut, Nylon 1/4-20 Zn
11	1	117-29	Locknut, Nylon 3/8-16 Zn
12	2	127-194	Spring, Ext .360 x 3.0
13	1	612-105RM	Clamp, Upper Handlebar-RM
14	1	612-106	Clamp, Lower Handlebar
15	1	612-107	Handlebar Asm
17	4	10103A065	SHCS,M8x1.25x65 Gr12.9 Zn
18	1	10311C	Shaft, Steering
19.1	2	10578C	RMCI Assembly, Admiral
19.2	2	10371C	Steer Spring
19.3	2	10372C	Spring Bullnose
19.4	2	10323C	Brakeline RMCI To Steer Caliper
19.5	2	10374C	Brake Pads & Pim - Steer Brakes
19.6	2	10375C	Steer Brake Caliper
19.7	8	10377C	Copper Washer
19.8	4	10378C	Banjo Bolt
20	1	10379C	Steering Arm
21.1	2	10382C	Service Brake Caliper
21.2	1	10577C	Handle Bar Brake Lever/ Master Cylinder, 1/2"
21.3	1	10384C	Brake Line Service
21.4	3	10378C	Banjo Bolt
21.5	4	10383C	Caliper, Service
22	1	10507C	Handle Bar Grip, Left
23	1	10508C	Handle Bar Grip, Right
24	1	10575C	Spring Perch
25	1	10576C	Nut, Jam
26	2	500-0084	Cap, Remote Reservoir
27	2	500-0083	Reservoir, Remote Body
28	4	10679C	Pin, Service Caliper - Hayes



Ref.	Qty.	Part #	Description
1	1	500-0094	CLUTCH, DRIVE - 53/GRN
2	1	500-0095	CLUTCH, DRIVEN - 36/PUR
3	1	127-159	DRIVE BELT, 29.6 x 1116
4	1	110-03	KEY 1/4X3/16X2.375 RC46
5	1	108-58	WASHER .47x1.37x.12 HI-CARBON
6	1	500-0104	WASHER, DRIVEN - STEPPED
7	1	500-0110	KEY, 1/4 X 1/4 X 35MM 45RC
8	1	108-06	LOCKWASHER 3/8 SPLIT-RING ZN
9	1	200-0145-350	HHCS, 7/16-20 x 3.5
10	1	500-0111	SPACER, DRIVEN
11	1	200-0146-400	HHCS, 3/8-16 x 4
12	1	127-159HD	DRIVE BELT, 31x 1134 - HEAVY DUTY
13	1	500-0141	CLUTCH, DRIVE - 35/GRN FD851D
14	1	200-0157-110	HHCS, M10x1.5x100 GR8.8 ZN



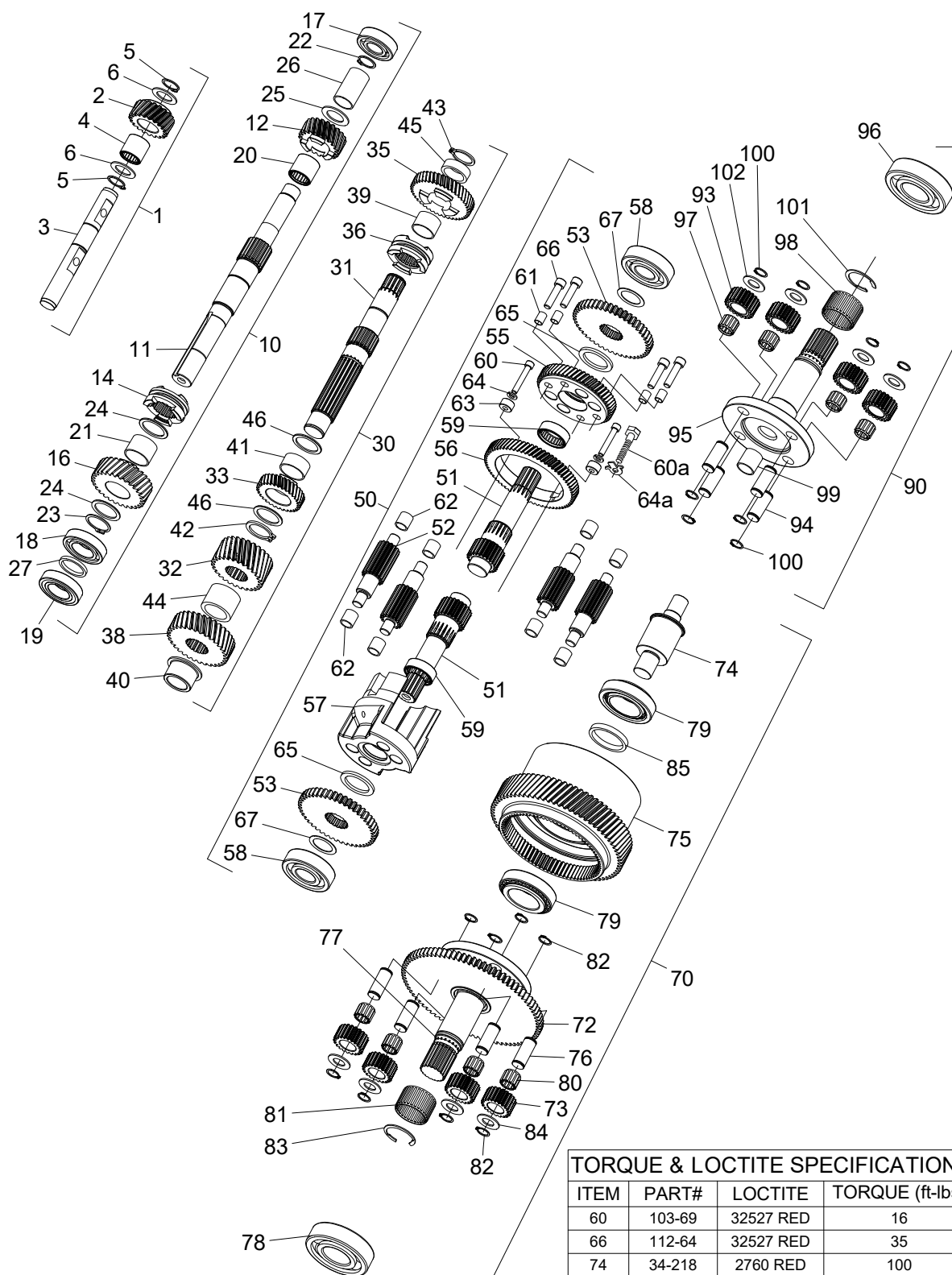
Ref.	Qty. (6.2)	Qty. (8.1)	Part #	Description
1	1	1	34-227	Housing, Transmission
2	1	1	34-228	Cover, Transmission
3	2	2	34-231	Shaft, Shift - F-N-R
4	4	4	34-232	Fork, Shift - Half
5	4	4	34-236	Clamp, Lever Shaft
6	1	1	34-241	Bracket, Switch, Spring Mount
7	1	1	34-242	Bracket, Spring Mount
8	1	1	34-245	Plug, Fill/Vent 1/4 BSPP
9	1	1	34-251	Sight Glass, Aluminum, 1/2 BSP
10	1	1	34-258	Plunger, Ball-Nose Spring
11	1	1	34-261	Brake, Caliper Asy
12	2	2	34-262	Coupler, Output Shaft, Pinned
13	1	1	34-290	Asm, Reverse Shaft-Adm
14A	1	0	34-291-6.4	Asm, Input Shaft - Adm
14B	0	1	34-291-8.4	Asm, Input Shaft - Adm
16	1	1	34-292	Asm, Differential - Adm
17	1	1	34-293	Asm, Output Shaft RH - Adm
18	1	1	34-294	Asm, Output Shaft LH - Adm
19A	1	0	34-295-6.4	Asm, Idler Shaft - Adm
19B	0	1	34-295-8.4	Asm, Idler Shaft - Adm
21	2	2	101-81	Bearing, Ball 6307 Zze
22	3	3	101-86	Bearing, Ball 6305 Zz
23	2	2	102-33	Seal, Oil 35x80x10
24	2	2	102-36	Seal, Shift Shaft - 0.5x.75x.125
25	3	3	102-37	Seal, Oil 25x62x7
26	1	1	103-02	Plug, Magnetic 3/8-18NPT Sq.Hd
27	4	4	103-41	SHCS 3/8-16x1.25 Zn
28	2	2	103-60	HHCS 3/8-24 x 1 Gr5
29	2	2	104-03	Pin, Dowel 1/4x7/8
30	2	2	104-75	Pin, Spring, 3/16X13/16 Zn
31	2	2	105-33	Bushing, Flange
32	5	5	106-05	Retaining Ring HO-244-PA
33	2	2	106-23	Retaining Ring SHR-0137-PA
34	4	4	106-24	Retaining Ring H0-312-PA
35	1	1	106-26	Retaining Ring H0-206-PA
36	4	4	106-30	Retaining Ring E-0050 E
37	10	10	108-05	Lockwasher 5/16 Split-Ring Zn
38	6	6	108-06	Lockwasher 3/8 Split-Ring Zn
39	2	2	108-18	Washer .40x1.37x.12 Zn
40	2	2	108-72	Washer .94x1.75x.125 Zn
41	7	7	112-18	SHCS 5/16-18x2.25
42	2	2	112-47	SHCS 1/4-20x1.0 Zn
43	6	6	112-143	SHCS 5/16x1.25 Zn
44	8	8	112-184	SHCS, 10-32x1
45	2	2	112-195	SHCS 8-32 x 1.5 Stainless
46	3	3	114-21	Spacer, .51x.75x.36
47	4	4	117-92	Nut, Hex Machine #8-32 Zn
48	2	2	127-186	Spring, Comp. 0.70x1.28
49	1	1	127-194	Spring, Ext .360 x 3.0
50	2	2	165-22	Disc, Brake
51	2	2	10174A001	Shim, Round 1.0 x 1.5 x .010
	2	2	10174A004	Shim, Round 1.0 x 1.5 x .040
	2	2	10174A005	Shim, Round 1.0 x 1.5 x .050
52	2	2	10307C	Mount, Brake Caliper
53	1	1	10532C	Plate, Detent - Shifter
54	4	4	12731594	Washer, Flat 13,0 x 20,0 x 2,0



2022 Aurora Parts Manual

13.1 Transmission, Sub-Assy's (6.2)

Ref.	Qty.	Part #	Description	Ref.	Qty.	Part #	Description
1	1	34-290	Asm, Reverse Shaft - Adm. includes:	60a	2	103-97	HHCS 1/4-20x1.25 Gr5 BNZ (From S.N. A44731)
2	1	34-220	Pinion, Idler - 20T	61	4	105-23	Bushing, Dowel - .312 x .5
3	1	34-221	Shaft, Shift - Reverse	62	8	105-27	Bushing, Oilite .5x.625x.625
4	1	101-87	Bearing, Needle HMK20x27x25	63	2	105-28	Bushing, Dowel .26x.625x.36
5	2	106-25	Retaining Ring SH-0078-PA	64	2	108-03	Lockwasher 1/4 Split Ring Zn (Prior to S.N. A44731)
6	2	108-99	Washer, Thrust .79x1.25x.06	64a	2	500-0029	Washer, Lock Tab (From S.N. A44731)
10	1	34-291-6.4	Asm, Input Shaft includes:	65	2	108-94	Washer, Thrust 1.25x1.688 x.125
11	1	34-213	Shaft, Input	66	4	112-64	SHCS 5/16-18x1.25
12	1	34-214	Pinion, Reverse - 21T, 12DP	67	2	114-16	Washer, Shim.99x1.375x.030
14	1	34-224	Collar, Shift, For-Rev	70	1	34-294-HS	Asm, Output Shaft LH-Adm. includes:
15	1	34-247	Pinion, Forward - 29T, 12DP	72	1	34-207-HS	Gear, Sun - 84T, 35T
17	1	101-01	Bearing, Ball 6204Z-C3	73	4	34-217	Gear, Planet - 21T
18	1	101-88	Bearing, Ball 60/28	74	1	34-218	Shaft, Planetary Stub
19	1	101-89	Bearing, Ball 60/28 LLU	75	1	34-219	Hub, Planetary, 73T, 79T
20	1	101-90	Bearing, Needle HK2220	76	4	34-225	Pin, Planet Carrier
21	1	105-32	Bushing, Bronze 1.125x1.25x.875	77	1	34-263	Carrier Shaft, Grooved LH
22	1	106-25	Retaining Ring SH-0078-PA	78	1	101-73	Bearing, Ball 6307 CL.N.
23	1	106-27	Retaining Ring SH-112-PA	79	2	101-76	Bearing, Taperd Roller 32008X
24	2	108-98	Washer, Thrust 1.13x1.46x.062	80	4	101-82	Bearing, Needle K15x21x17
25	1	114-17	Washer, Thrust .866x1.38x.062	81	1	101-83	Bearing, Needle KJ37x42x27S
26	1	114-18	Spacer, .870x1.0x1.68	82	8	106-22	Retaining Ring SH-0056-PA
27	1	114-19	Spacer, 1.12x1.375x.148	83	1	106-31	Retaining Ring C-0137
30	1	34-295-6.4	Asm, Idler Shaft includes:	84	4	108-93	Washer, .59x1.10x.06
31	1	34-208	Shaft, Idler	85	1	114-22	Spacer, 1.585x1.75x.245
32	1	34-209	Pinion, Helical - 27T 12 DP	90	1	34-293-HS	Asm, Output Shaft RH - Adm. includes:
33	1	34-210	Pinion, Helical - 31T	92	1	34-207-HS	Gear, Sun - 84T, 35T
35	1	34-212	Pinion, Helical - 45T	93	4	34-217	Gear, Planet - 21T
36	1	34-223	Collar, Shift, Hi-Low	94	4	34-225	Pin, Planet Carrier
37	1	34-246	Gear, Helical - 33T	95	1	34-264	Carrier Shaft, Grooved RH
39	1	105-29	Bushing, Oilite 1.0x1.125x.75	96	1	101-73	Bearing, Ball 6307 CL.N.
40	1	105-30	Bushing, Flanged 1x1.375	97	4	101-82	Bearing, Needle K15x21x17
41	1	105-31	Bushing, Bronze 1.125x1.25x.62	98	1	101-83	Bearing, Needle KJ37x42x27S
42	1	106-28	Retaining Ring SHR-0112-PA	99	1	105-26	Bushing, Oilite .75x.875x.875
43	1	107-15	Retaining Ring SHR-98-PA	100	8	106-22	Retaining Ring SH-0056-PA
44	1	108-96	Spacer, 1.125x1.5x1.083	101	1	106-31	Retaining Ring C-0137
45	1	108-97	Spacer, 1.01x1.3x.409	102	4	108-93	Washer, .59 x 1.10 x .060
46	2	108-98	Washer, Thrust 1.13x1.46x.062				
50	1	34-292-HS	Asm, Differential - Adm. includes:				
51	2	34-201	Gear, Planet - 15T				
52	4	34-202	Shaft, Brake				
53	2	34-203	Pinion, Spur - 46T				
54	2	34-203-HS	Pinion, Spur - 43T				
55	1	34-204	Gear, Helical - 55T				
56	1	34-205	Gear, Helical - 67T				
57	1	34-206	Cage, Differential				
58	2	101-40	Bearing, Ball 6305 Open				
59	2	101-84	Bearing, Needle HK3012				
60	2	103-69	SHCS 1/4-20x1.5 Zn (Prior to S.N. A44731)				

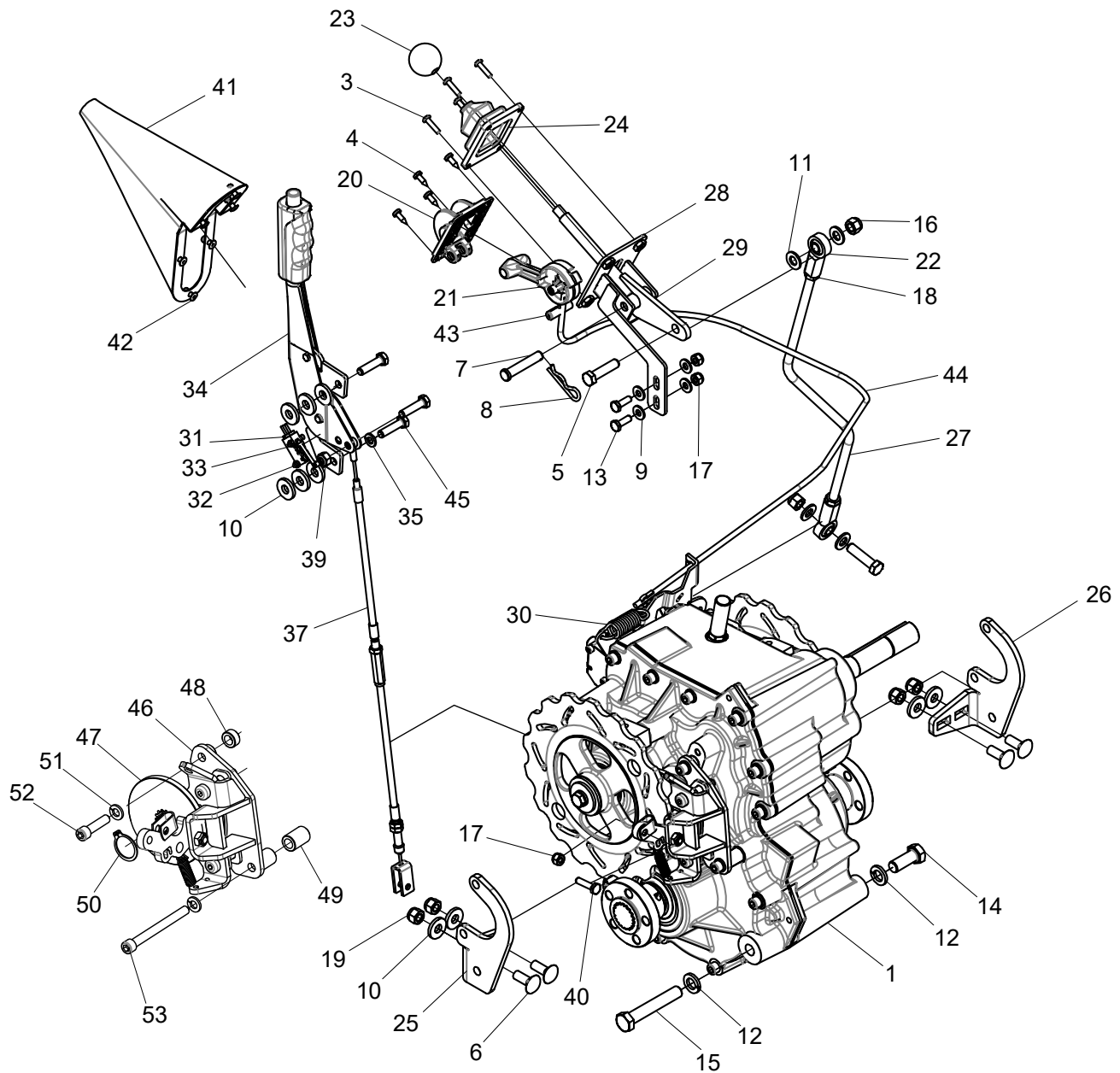


2022 Aurora Parts Manual

13.2 Transmission, Sub-Assy's (8.1)

Ref.	Qty.	Part #	Description	Ref.	Qty.	Part #	Description
1	1	34-290	Asm, Reverse Shaft - Adm. includes:	60a	2	103-97	HHCS 1/4-20x1.25 Gr5 BNZ (From S.N. A44731)
2	1	34-220	Pinion, Idler - 20T	61	4	105-23	Bushing, Dowel - .312 x .5
3	1	34-221	Shaft, Shift - Reverse	62	8	105-27	Bushing, Oilite .5x.625x.625
4	1	101-87	Bearing, Needle HMK20x27x25	63	2	105-28	Bushing, Dowel .26x.625x.36
5	2	106-25	Retaining Ring SH-0078-PA	64	2	108-03	Lockwasher 1/4 Split Ring Zn (Prior to S.N. A44731)
6	2	108-99	Washer, Thrust .79x1.25x.06	64a	2	500-0029	Washer, Lock Tab (From S.N. A44731)
10	1	34-291-8.4	Asm, Input Shaft includes:	65	2	108-94	Washer, Thrust 1.25x1.688 x.125
11	1	34-213	Shaft, Input	66	4	112-64	SHCS 5/16-18x1.25
12	1	34-214	Pinion, Reverse - 21T, 12DP	67	2	114-16	Washer, Shim.99x1.375x.030
14	1	34-224	Collar, Shift, For-Rev	70	1	34-294-HS	Asm, Output Shaft LH-Adm. includes:
16	1	34-249	Pinion, Forward - 25T, 12DP	72	1	34-207-HS	Gear, Sun - 84T, 35T
17	1	101-01	Bearing, Ball 6204Z-C3	73	4	34-217	Gear, Planet - 21T
18	1	101-88	Bearing, Ball 60/28	74	1	34-218	Shaft, Planetary Stub
19	1	101-89	Bearing, Ball 60/28 LLU	75	1	34-219	Hub, Planetary, 73T, 79T
20	1	101-90	Bearing, Needle HK2220	76	4	34-225	Pin, Planet Carrier
21	1	105-32	Bushing, Bronze 1.125x1.25x.875	77	1	34-263	Carrier Shaft, Grooved LH
22	1	106-25	Retaining Ring SH-0078-PA	78	1	101-73	Bearing, Ball 6307 CL.N.
23	1	106-27	Retaining Ring SH-112-PA	79	2	101-76	Bearing, Taperd Roller 32008X
24	2	108-98	Washer, Thrust 1.13x1.46x.062	80	4	101-82	Bearing, Needle K15x21x17
25	1	114-17	Washer, Thrust .866x1.38x.062	81	1	101-83	Bearing, Needle KJ37x42x27S
26	1	114-18	Spacer, .870x1.0x1.68	82	8	106-22	Retaining Ring SH-0056-PA
27	1	114-19	Spacer, 1.12x1.375x.148	83	1	106-31	Retaining Ring C-0137
30	1	34-295-8.4	Asm, Idler Shaft includes:	84	4	108-93	Washer, .59x1.10x.06
31	1	34-208	Shaft, Idler	85	1	114-22	Spacer, 1.585x1.75x.245
32	1	34-209	Pinion, Helical - 27T 12 DP	90	1	34-293-HS	Asm, Output Shaft RH - Adm. includes:
33	1	34-210	Pinion, Helical - 31T	92	1	34-207-HS	Gear, Sun - 84T, 35T
35	1	34-212	Pinion, Helical - 45T	93	4	34-217	Gear, Planet - 21T
36	1	34-223	Collar, Shift, Hi-Low	94	4	34-225	Pin, Planet Carrier
38	1	34-248	Gear, Helical - 37T	95	1	34-264	Carrier Shaft, Grooved RH
39	1	105-29	Bushing, Oilite 1.0x1.125x.75	96	1	101-73	Bearing, Ball 6307 CL.N.
40	1	105-30	Bushing, Flanged 1x1.375	97	4	101-82	Bearing, Needle K15x21x17
41	1	105-31	Bushing, Bronze 1.125x1.25x.62	98	1	101-83	Bearing, Needle KJ37x42x27S
42	1	106-28	Retaining Ring SHR-0112-PA	99	1	105-26	Bushing, Oilite .75x.875x.875
43	1	107-15	Retaining Ring SHR-98-PA	100	8	106-22	Retaining Ring SH-0056-PA
44	1	108-96	Spacer, 1.125x1.5x1.083	101	1	106-31	Retaining Ring C-0137
45	1	108-97	Spacer, 1.01x1.3x.409	102	4	108-93	Washer, .59 x 1.10 x .060
46	2	108-98	Washer, Thrust 1.13x1.46x.062				
50	1	34-292-HS	Asm, Differential - Adm. includes:				
51	2	34-201	Gear, Planet - 15T				
52	4	34-202	Shaft, Brake				
53	2	34-203	Pinion, Spur - 46T				
54	2	34-203-HS	Pinion, Spur - 43T				
55	1	34-204	Gear, Helical - 55T				
56	1	34-205	Gear, Helical - 67T				
57	1	34-206	Cage, Differential				
58	2	101-40	Bearing, Ball 6305 Open				
59	2	101-84	Bearing, Needle HK3012				
60	2	103-69	SHCS 1/4-20x1.5 Zn (Prior to S.N. A44731)				

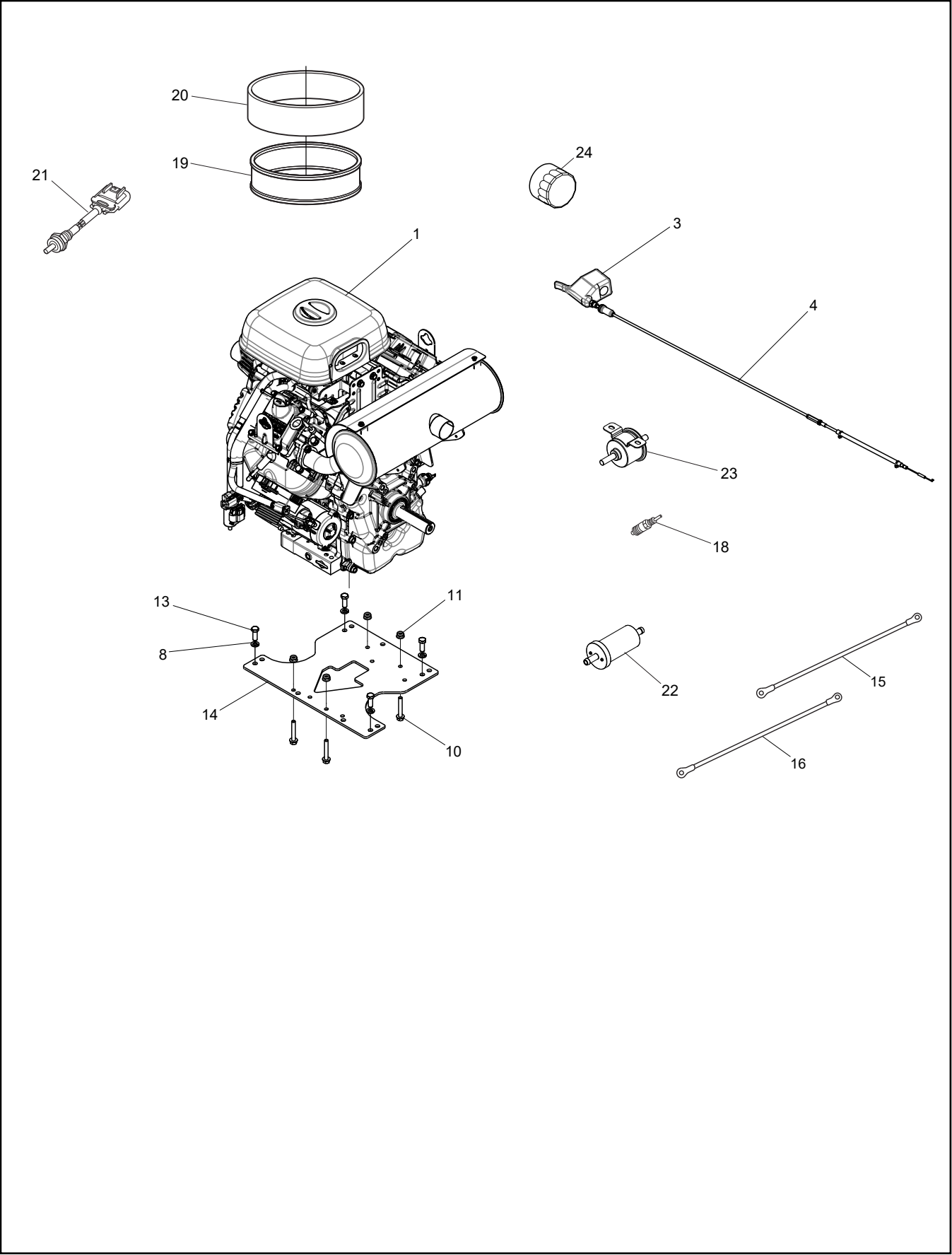
Transmission & Controls - Admiral (6.2)
 13.3 Transmission & Controls - Admiral (8.1) 2022 Aurora Parts Manual



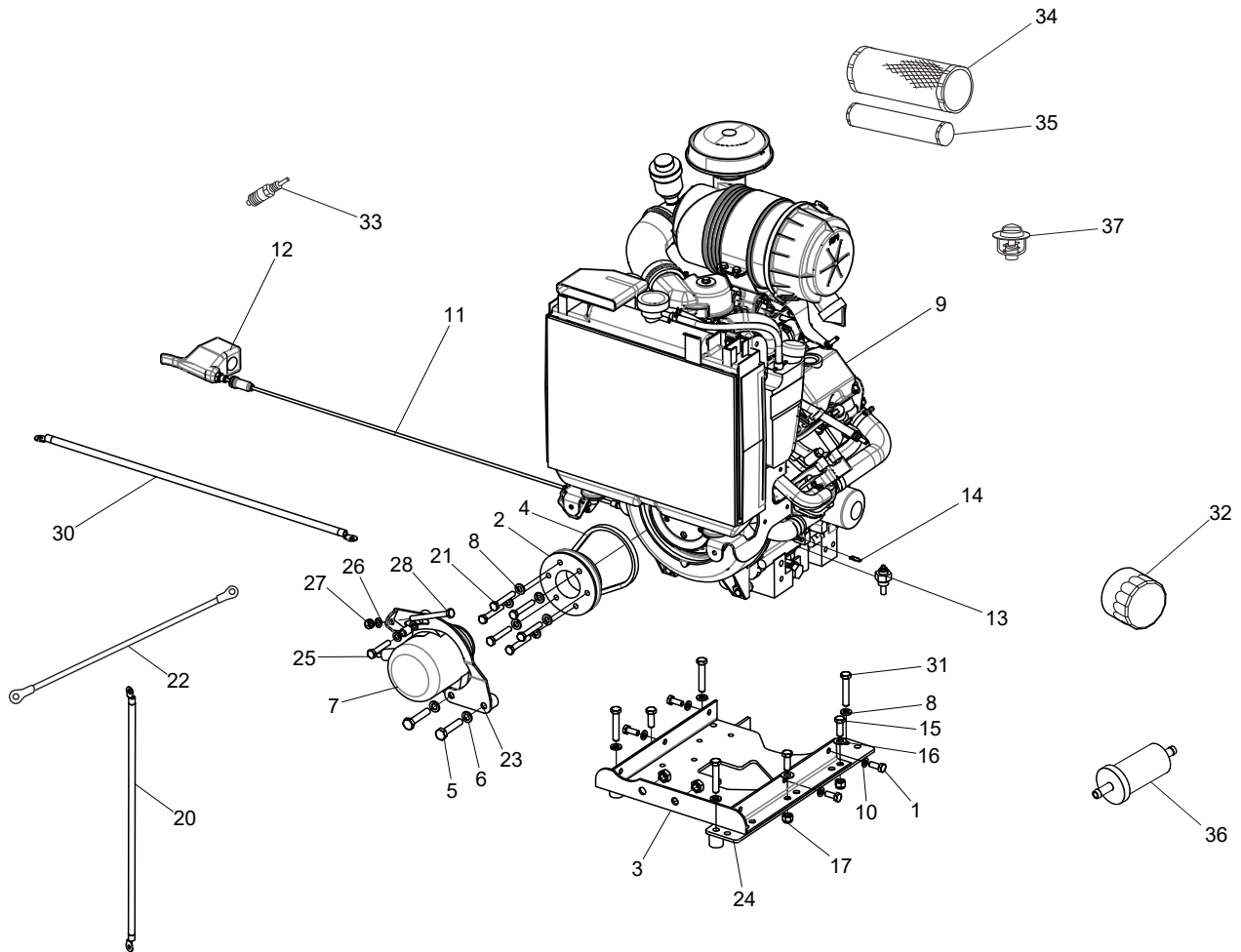
2022 Aurora Parts Manual

Transmission & Controls - Admiral (6.2) 13.3 Transmission & Controls - Admiral (8.1)

Ref.	Qty.	Part #	Description
1	1	34-200-AR1	TRANSMISSION, CABLE FNR - 6.2
2	1	34-200-AR2	TRANSMISSION, CABLE FNR - 8.1
3	4	103-25	PHMS 10-24X3/4 ZN
4	4	103-48	T/S PAN HD PHIL #10X5/8 A BLK
5	2	103-82	HHCS 3/8-16X1.5 GR5 ZN
6	4	103-88	C/BOLT 3/8-16X1.0 GR5 ZN
7	1	104-46	PIN, CLEVIS, 3/8X2, ZN
8	1	104-68	HAIRPIN, COTTER 1/2-3/4 DIA
9	4	108-08	WASHER .28X.62X.07 ZN
10	10	108-47	WASHER .39X.94X.13 ZN DI-CHRO
11	4	108-101	WASHER, 0.41X0.79X0.08, BNZ
12	4	108-107	LOCKWASHER 1/2 SPLIT-RING ZN
13	2	112-04	HHCS 1/4-20X3/4 GR5 ZN
14	2	112-189	HHCS 1/2-13X1.25 GR5 ZN
15	2	112-190	HHCS 1/2-13X3.00 GR5 ZN
16	2	117-24	LOCKNUT, NYLON 3/8-24 ZN
17	3	117-27	LOCKNUT, NYLON 1/4-20 ZN
18	2	117-68	NUT, JAM 3/8-24UNF, ZN
19	4	117-128	LOCKNUT, NYLON 3/8-16 ZP
20	1	127-211	BRACKET, HI-LO SHIFTER
21	1	127-212	PIVOT, HI-LO SHIFTER
22	2	200-0000-003	ROD END, FEMALE - 3/8-24
23	1	10230C	KNOB - SHIFTER
24	1	10244C	BOOT - DASH SHIFT
25	1	10335C	BRKT, CALIPER HD RH
26	1	10336C	BRKT, CALIPER HD LH
27	1	10531C	SHAFT, SHIFTER LINKAGE
28	1	10534C	WLDT, SHIFTER GATE
29	1	10535C	WLDT, SHIFT LEVER
30	1	127-195	SPRING, EXT .75 X 2.73
31	1	10119B	SWITCH, MICRO ROLLER LEVER LONG
32	2	112-172	SHCS 5-40X3/4 ZN
33	2	112-173	LOCKNUT, #5-40, ZN
34	1	809-147	LEVER, PARKING BRAKE
35	2	108-05	LOCKWASHER 5/16 SPLIT-RING BNZ
37	1	800-0009	CABLE, PARKING BRAKE - DASH
39	1	117-127	LOCKNUT, NYLON 5/16-18 ZP
40	1	103-08	HHCS 1/4-20X1.0 GR5 ZN
41	1	700-0067	BOOT, PARKING BRAKE HANDLE
42	6	120-13	RIVET - 3/16 X 3/4 BLACK
43	1	500-0002	TOGGLE, SHIFT CABLE
44	1	500-0001	CABLE, SHIFT
45	3	103-38	HHCS 5/16-18X1.25 GR5 ZN
46	1	165-50	CALIPER, PARKING BRAKE ASY
47	1	165-52	ROTOR, E-BRAKE
48	1	165-49	SPACER, .625OD x .12WALL x .30
49	1	165-48	SPACER, .625OD x .12WALL x .90
50	1	106-29	RETAINING RING SH-0093-PA
51	2	108-05	LOCKWASHER 5/16 SPLIT-RING ZNC
52	1	112-143	SHCS 5/16x1.25 ZINC
53	1	112-228	SHCS 5/16-18x3.25 ZINC



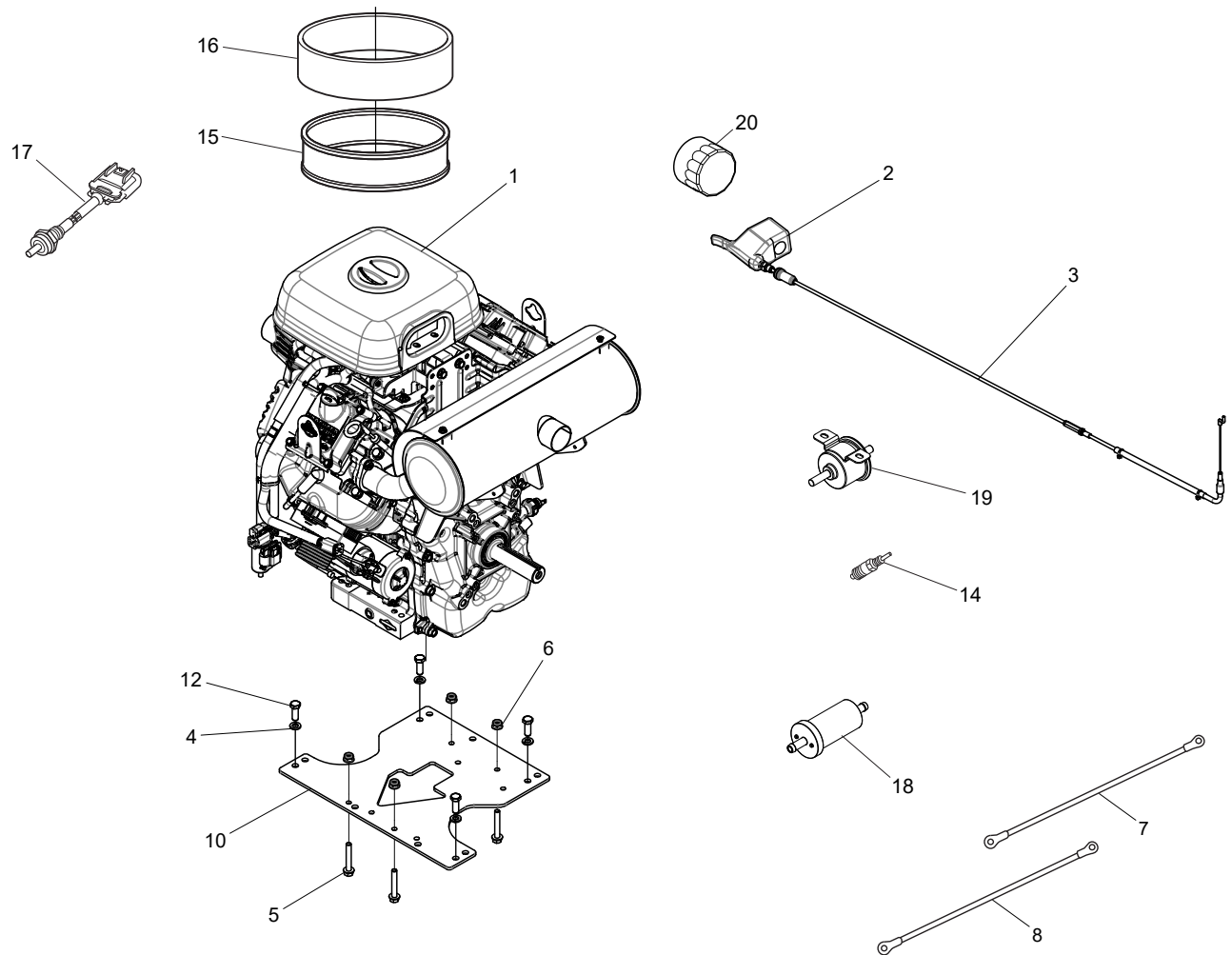
Ref.	Qty.	Part #	Description
1	1	400-0143	ENGINE, B&S 33HP - 54E1770111J1
3	1	10509C	THROTTLE, FINGER
4	1	10040C	CABLE, THROTTLE - FINGER
8	4	108-06	LOCKWASHER 3/8 SPLIT-RING ZN
10	4	200-0111-200	HWHCS 5/16-18x2.00 GR8 YZN
11	4	200-0112-031	HXFNN, 5/16-18 GR8 YZN
12	1	100-93	OIL, MOTOR - 10W30
13	4	103-17	HHCS 3/8-16x1.0 GR5 ZINC
14	1	300-1087	PLATE, ENGINE MOUNT
15	1	10328C	CABLE, BATTERY POSITIVE
16	1	10329C	CABLE, BATTERY NEGATIVE
17	1	600-0247	HARNESS, FUEL PUMP AND SENDER (not shown)
18	1	400-0054	SPARK PLUG
19	1	692519	FILTER, A/C CARTRIDGE
20	1	692520	FILTER, PRE CLEANER
21	1	593870	SENSOR, OXYGEN
22	1	400-0001	FUEL FILTER, BRIGGS
23	1	400-0002	FUEL PUMP, BRIGGS
24	1	842921	FILTER, OIL



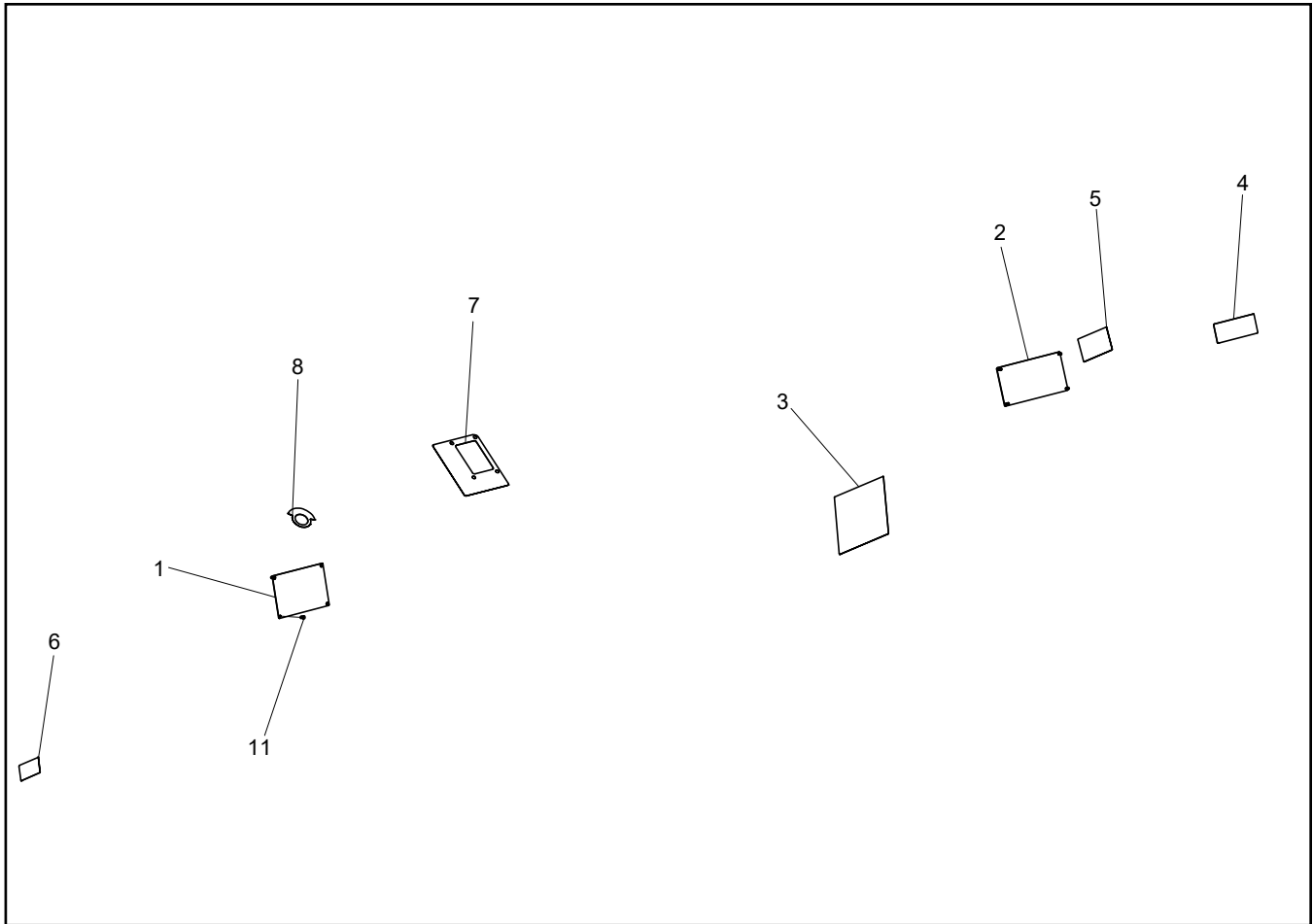
2022 Aurora Parts Manual

14.1 Engine Kawasaki 31HP - 800

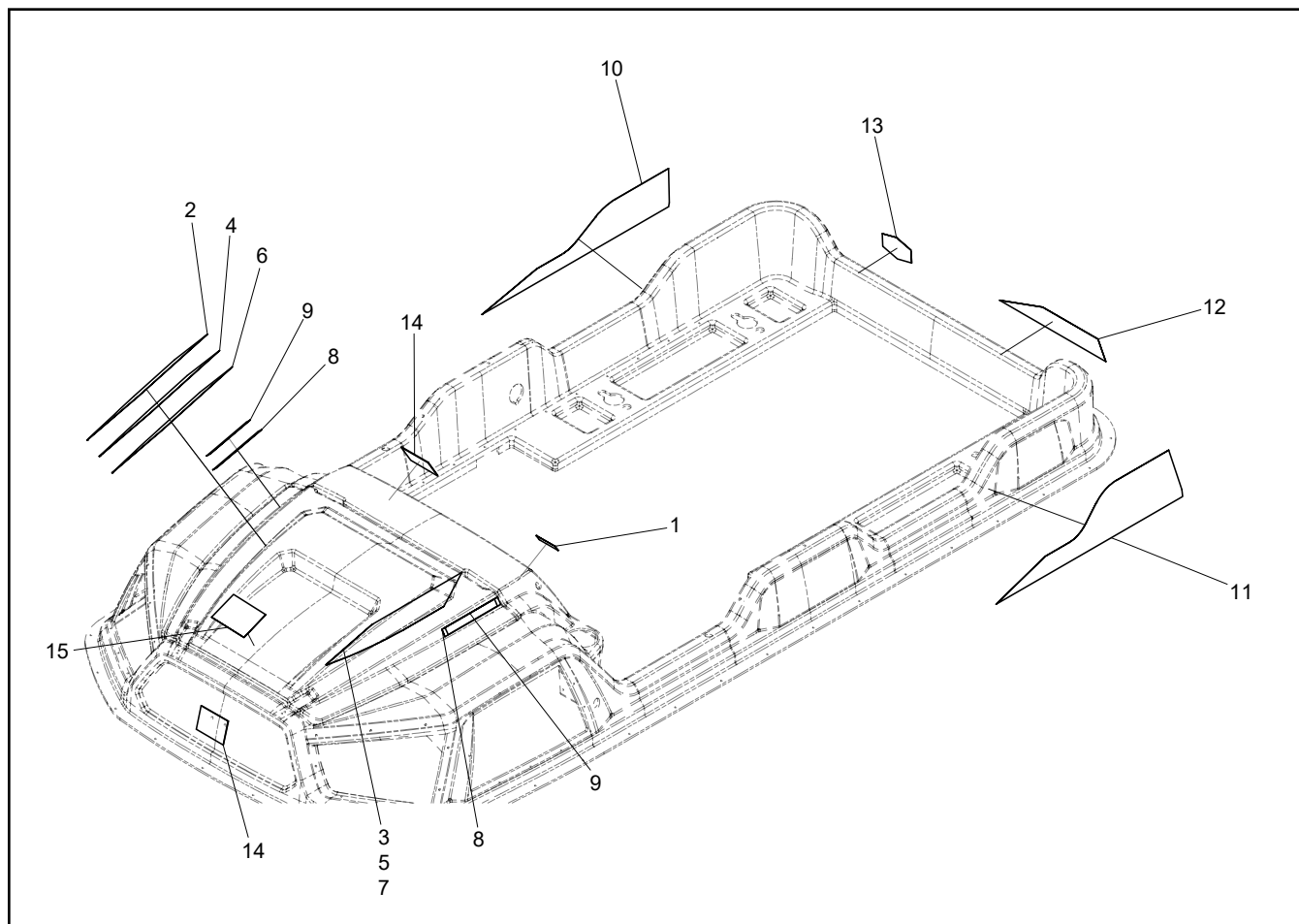
Ref.	Qty.	Part	Description
1	4	112-111	HHCS M8x1,25x20 (8.8) ZN
2	1	400-0020	PULLEY, ALTERNATOR
3	1	300-0137	ENGINE MOUNT, KAWASAKI
4	1	850-45	V-BELT 3/8" x 19"
5	2	112-22	HHCS M10x1,5x50mm ZINC
6	2	108-67	LOCKWASHER M10 SPLIT-RING ZNC
7	1	850-41	ALTERNATOR - 40 AMP
8	10	108-06	LOCKWASHER 3/8 SPLIT-RING ZN
9	1	400-0021	ENGINE, KAWASAKI FD851 - 31HP
10	4	108-05	LOCKWASHER 5/16 SPLIT-RING BNZ
11	1	400-0093	CABLE, THROTTLE - FD851D
12	1	10509C	THROTTLE, FINGER
13	1	600-0225	SENSOR, TEMP - COOLANT
14	1	10120B003	MALE TAB ADAPTER, #10 RING TONGUE
15	3	112-31	HHCS 3/8-16x1.0 2B GR8 ZINC
16	3	108-15	WASHER .42x.81x.05 ZINC
17	3	117-128	LOCKNUT, NYLON 3/8-16 ZP
18	1	635-01	COOLANT, ETHYLENE GLYCOL (not shown)
19	1	100-93	OIL, MOTOR - 10W30 (not shown)
20	1	600-0226	CABLE, 10 AWG RED, RING 1/4-5/16
21	6	200-0126-050	HHCS, M8x1.25x50mm
22	1	600-0043	CABLE, BATTERY NEGATIVE
23	1	300-1092	BRACKET WLDT, ALTERNATOR - 40HP
24	1	300-1089	MOUNT WLDT, ENGINE PLATE
25	1	112-101	HHCS M8x1,25x45mm ZN
26	3	108-76	WASHER .33 x .59 x .06 ZINC
27	1	117-77	LOCKNUT, NYLON - M8x1,25MM ZN8
28	1	400-0147	ADJUSTER WLDT, ALTERNATOR
29	1	600-0241	HARNESS, ADAPTER - FD851D (not shown)
30	1	600-0258	CABLE, 4 AWG RED, RING 1/4-5/16
31	4	103-68	HHCS 3/8-16x2.0 GR5 ZINC
32	1	400-0201	OIL FILTER
33	1	400-0212	PLUG-SPARK, BPR4ES
34	1	400-0202	PRIMARY AIR CLEANER
35	1	400-0203	SECONDARY AIR CLEANER
36	1	400-0204	FILTER-FUEL
37	1	400-0213	THERMOSTAT



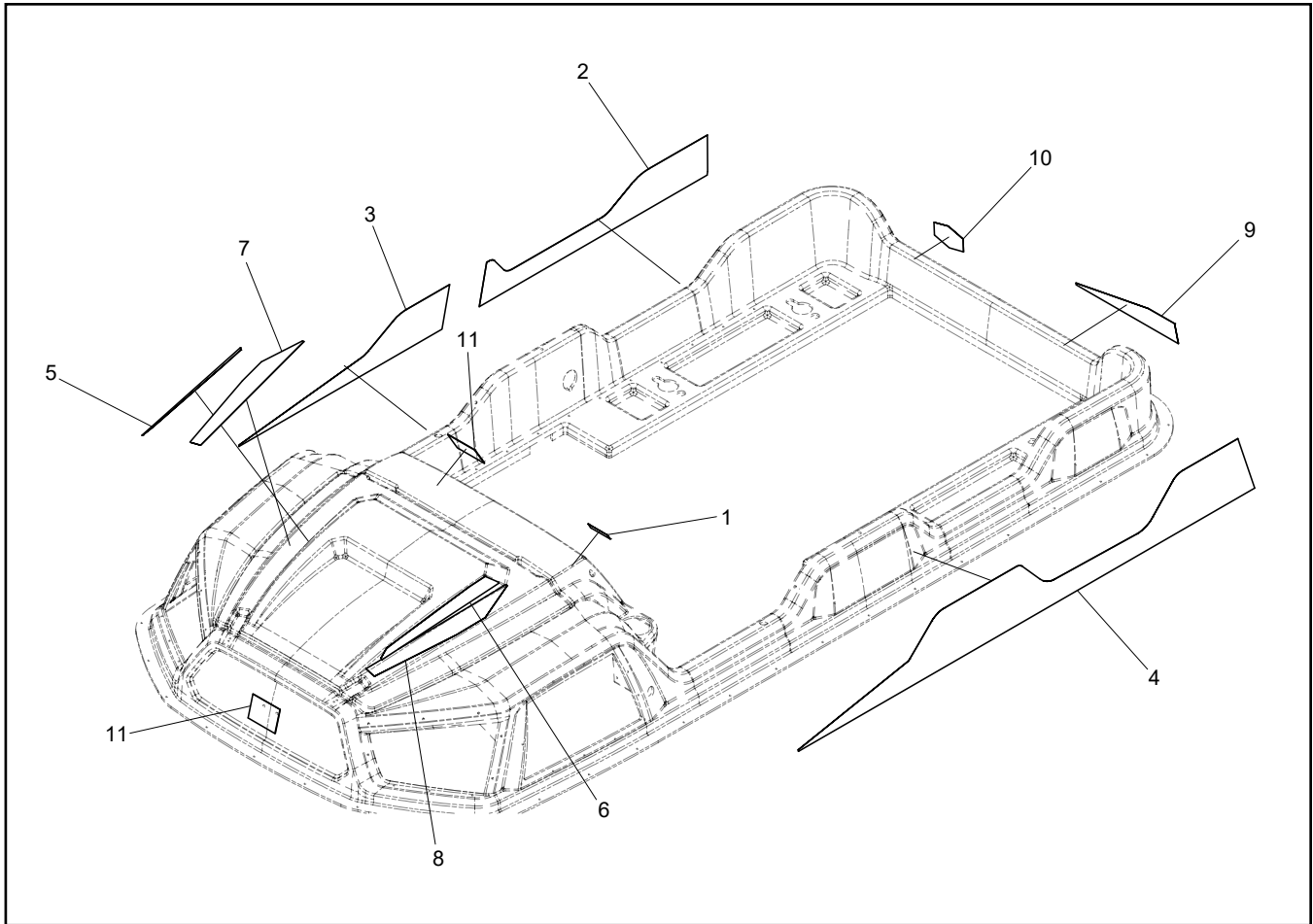
Ref.	Qty.	Part #	Description
1	1	400-0144	ENGINE, B&S40 - 61G3770106J1
2	1	10509C	THROTTLE, FINGER
3	1	10629C	THROTTLE CABLE, B&S BB
4	4	108-06	LOCKWASHER 3/8 SPLIT-RING ZN
5	4	200-0111-200	HWHCS 5/16-18x2.00 GR8 YZN
6	4	200-0112-031	HXFNN, 5/16-18 GR8 YZN
7	1	10328C	CABLE, BATTERY POSITIVE
8	1	10329C	CABLE, BATTERY NEGATIVE
9	1	100-93	OIL, MOTOR - 10W30
10	1	300-1087	PLATE, ENGINE MOUNT
12	4	103-17	HHCS 3/8-16x1.0 GR5 ZINC
13	1	600-0247	HARNESS, FUEL PUMP AND SENDER (not shown)
14	1	400-0054	SPARK PLUG
15	1	692519	FILTER, A/C CARTRIDGE
16	1	692520	FILTER, PRE CLEANER
17	1	593870	SENSOR, OXYGEN
18	1	400-0001	FUEL FILTER, BRIGGS
19	1	848470	FUEL PUMP, BRIGGS
20	1	842921	FILTER, OIL



Ref.	Qty.	Part #	Description
1	1	129-08	PLATE, PIN - BLANK
2	1	129-09	PLATE, CAPACITY - BLANK
3	1	700-0288	LABEL, OPERATION
4	1	700-0285	LABEL, FLOOR PAN
5	1	700-0286	LABEL, FUEL
6	1	700-0289	LABEL, WARNING HOT
7	1	10550C	LABEL, FNR SHIFTER
8	1	10549C	LABEL, IGNITION
11	8	120-24	RIVET, ALUM - 3/32 x 3/8 BLACK



Ref.	Qty.	Part #	Description
1	1	700-0023	DECAL, APS - 3.00 X 0.88
2	1	700-0407	DECAL, AUR 800 SX - RIGHT HOOD
3	1	700-0408	DECAL, AUR 800 SX - LEFT HOOD
4	1	700-0409	DECAL, AUR 850 SX - RIGHT HOOD
5	1	700-0410	DECAL, AUR 850 SX - LEFT HOOD
6	1	700-0411	DECAL, AUR 950 SX - RIGHT HOOD
7	1	700-0412	DECAL, AUR 950 SX - LEFT HOOD
8	2	700-0413	DECAL, AUR - HUNTMASTER
9	2	700-0414	DECAL, AUR - RESPONDER
10	1	700-0415	DECAL, AUR - RIGHT REAR
11	1	700-0416	DECAL, AUR - LEFT REAR
12	1	700-0417	DECAL, AUR - REAR
13	1	700-0427	DECAL, ARGO GREY - 4.50X3.00
14	2	10503C	DECAL, SHIELD DOMED
15	1	10610C	DECAL - ARGO SHIELD - FLAT



Ref.	Qty.	Part #	Description
1	1	700-0023	DECAL, APS - 3.00 X 0.88
2	1	700-0418	DECAL, MX8 - RIGHT REAR
3	1	700-0419	DECAL, MX8 - RIGHT MID
4	1	700-0420	DECAL, MX8 - LEFT REAR
5	1	700-0421	DECAL, MX8 HOOD - RIGHT UPPER
6	1	700-0422	DECAL, MX8 HOOD - LEFT UPPER
7	1	700-0423	DECAL, MX8 HOOD - RIGHT LOWER
8	1	700-0424	DECAL, MX8 HOOD - LEFT LOWER
9	1	700-0425	DECAL, MX8 - REAR
10	1	700-0426	DECAL, ARGO ORANGE - 4.50X3.00
11	2	10503C	DECAL, SHIELD DOMED

2022 Aurora Parts Manual

15.3 Labels, By Region

2022 Aurora Parts Manual

MAIN RELAY		LIGHTS ENABLE RELAY		ACCESSORIES RELAY		OPTION-A RELAY		DIODE + +	
								DIODE + +	
ECM 10 A	OPTION-B	MOD FAN 20A		OPTION-A		OPTION-B RELAY		START ENABLE RELAY	
STARTER 10 A	OPTION-A	OPTION-B		OPTION-A					
HIGH BEAM 15 A	WRNCH & BRAKE FAN 20 A		GAUGE 7.5 A						
LOW BEAM 15 A	12V OUTLET 10 A		BILGE PUMP 10 A		LOW BEAM RELAY		HIGH BEAM RELAY		
								STARTER RELAY	

1

RELAIS PRINCIPAL		RELAIS D'ACTUATION LUMIERE		RELAIS PROCESSIONS		RELAIS OPTION A		RELAIS OPTION B	
ECM 10A		OPTION B		OPTION A		OPTION B		OPTION C	
DEMARCHEUR 10A		OPTION A		OPTION B		OPTION A		OPTION B	
LUMIERE HAUTE 15A		LUMIERE BASSSE		LUMIERE HAUTE 15A		LUMIERE BASSSE		LUMIERE HAUTE 15A	
LUMIERE BASSE 15A		PRISE 12V 10A		PRISE 12V 10A		PRISE 12V 10A		PRISE 12V 10A	

2

Основное реле	Реле зажигания		Реле аксессуаров	Соединительное реле (A)	Диагностика	
	Диагностика	Диагностика			Диагностика	Диагностика
Мотор привода диммера T5A	Соединительное (R)	Вспомогательное реле зажигания T5A или T5A	Соединительное (A)	Соединительное реле (R)	Реле зажигания	
7-Штамп	Соединительное (R)	Соединительное (R)	Соединительное (A)	Соединительное реле (R)	Реле зажигания	
Дополнительное реле T5A	Соединительное (R)	Трибунная панель T5A	Соединительное (A)	Реле диммера фар	Реле зажигания	
Соединительное реле T5A	Реле зажигания T5A	Трибунная панель T5A	Соединительное (A)	Реле диммера фар	Реле зажигания	

3

[illegible]

4

[illegible]

5

6

Argo 3000 SLC
Argo 3000 SLC (4x4)
Argo 3000 SLC (4x4) with a bucket
Argo 3000 SLC (4x4) with a bucket
Argo 3000 SLC (4x4)

**OPERATOR'S
MANUAL**

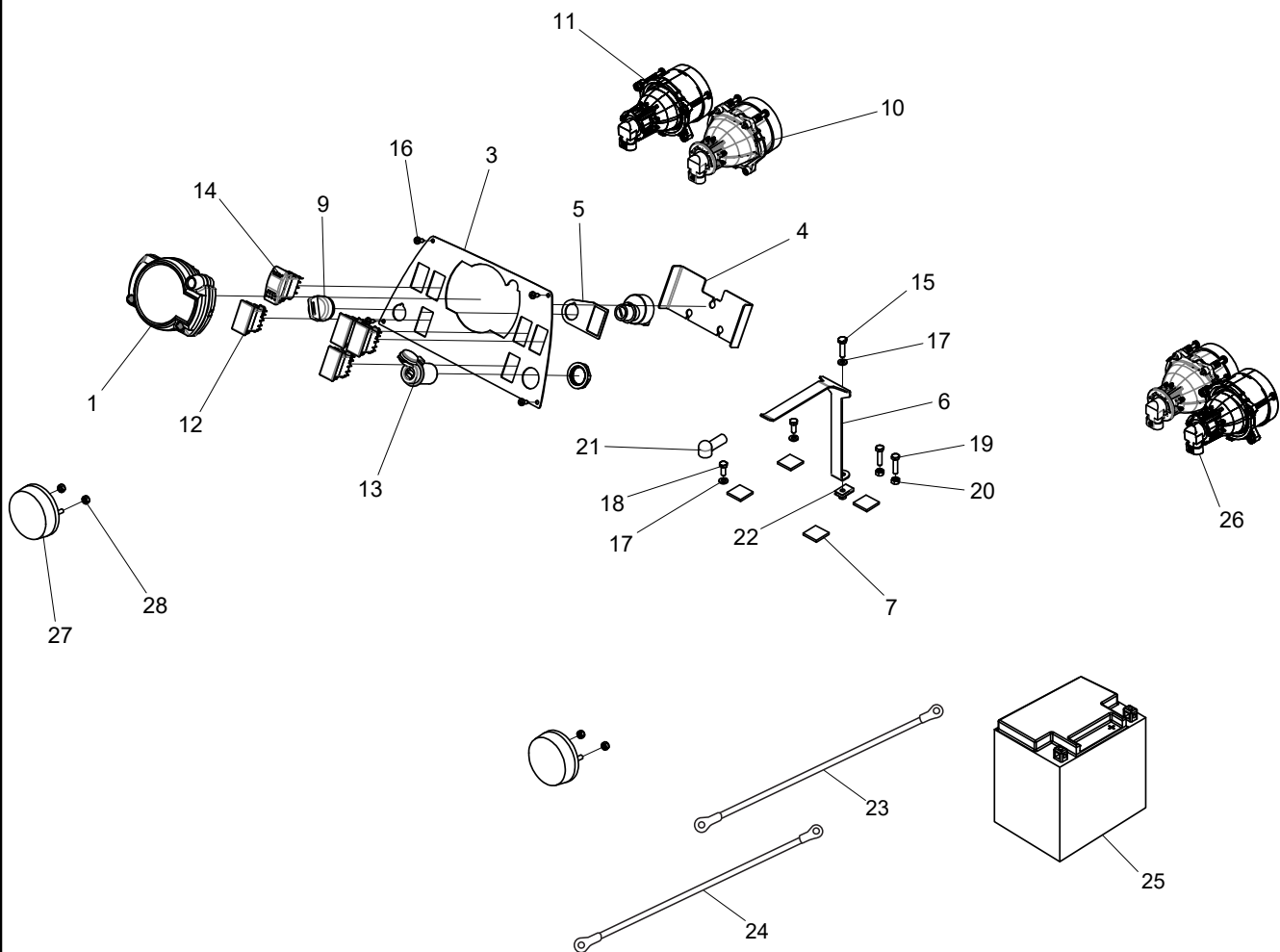
See your dealer for more information

Safety!
Read this manual before operating

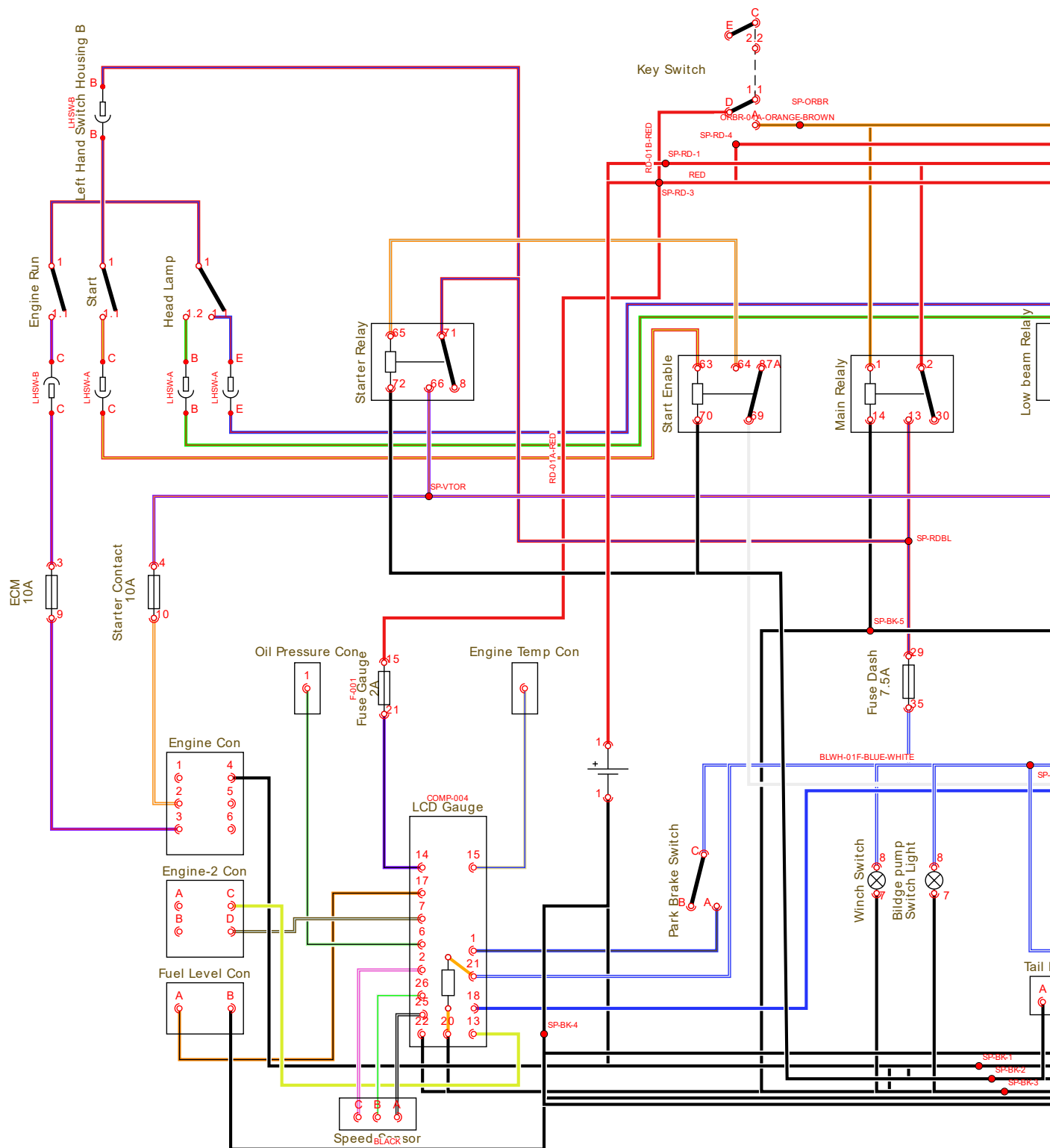
Argo Inc. 1999

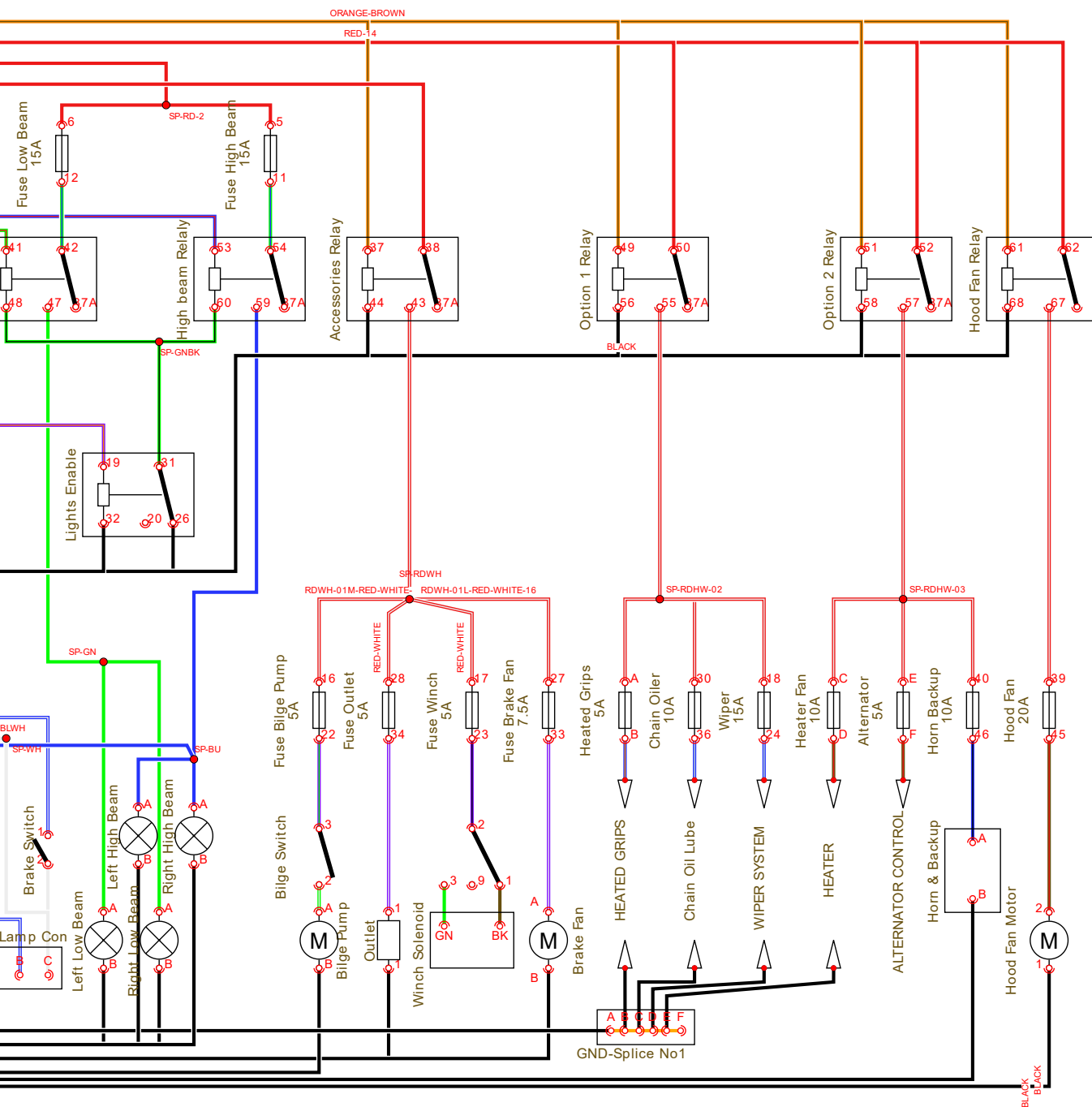
6

FUSE PANEL LABELS - EN FR RU			
Ref.	Qty.	Part #	Description
1	1	10579C	Label, Fuse Panel
2	1	10579CFRE	Label, Fuse Panel, French
3	1	10579CRUS	Label, Fuse Panel, Russian
LABEL SHEETS - FR RU			
Ref.	Qty.	Part #	Description
4	1	10670C	Label Sheet, Aurora - French
5	1	10671C	Label Sheet, Aurora - Russian
OPERATOR'S MANUAL - EN			
Ref.	Qty.	Part #	Description
6	1	10690C	Operator's Manual, Aurora



Ref.	Qty.	Part #	Description
1	1	600-0249	GAUGE, INSTRUMENT PANEL
2	1	600-0054	HARNESS, MAIN (not shown)
3	1	700-0012	PANEL DASH
4	1	10527C	BRACKET, GAUGE MOUNT
5	1	10425C	SPACER, IGNITION
6	1	10332C	BRACKET, TIE DOWN
7	4	10331C	BUMPER, 1"X1" ADHESIVE BACKED
8	1	10000B	HANDLE SWITCH, LEFT (not shown)
9	1	10006B	SWITCH, IGNITION
10	2	10008B	LIGHT, LOW BEAM
11	2	10009B	LIGHT, HIGH BEAM
12	4	10015B	SWITCH, HOLE PLUG
13	1	600-0260	OUTLET, DUAL USB
14	1	613-295	SWITCH, WINCH
15	1	103-08	HHCS 1/4-20x1.0 BNZ
16	4	103-48	T/S PAN HD PHIL #10x5/8 A BLK
17	3	108-03	LOCKWASHER 1/4 SPLIT RING ZNC
18	2	112-118	HHCS M6x1,0x15mm
19	2	112-212	HHCS M6X1X25mm, BLACK ZINC
20	2	117-63	NUT, HEX M6x1,0 ZINC
21	1	613-46	INSULATOR, TERMINAL (2 Ga.)
22	1	10056A002	UNUT, 1/4-20 x .025-.150 PH
23	1	10328C	CABLE, BATTERY POSITIVE
24	1	10329C	CABLE, BATTERY NEGATIVE
25	1	10005B	BATTERY, YIX30L - 12V
26	4	10622G	BULB, 60W
27	2	10007B	LIGHT, BRAKE
28	4	112-115	LOCKNUT, NYLON M6x1 ZN
29	1	600-0203	HARNESS, TAIL LIGHT





600-0054

***ARGO* Products Manufactured by:**

Ontario Drive & Gear Limited

220 Bergey Court

New Hamburg, Ontario

Canada N3A 2J5

Phone: (519) 662-2840

www.argoxtv.com

ODG *Dedicated to quality and performance*